

# INSTALL INSTRUCTIONS

**Application : 2020+ Jeep Gladiator**

**JT Rear INNER FENDER LINERS: 520LFR0Z**

## I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

## ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

## SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

## REQUIRED TOOLS

Metric and SAE Socket Sets and Wrenches      Drill & Unibit

## INCLUDED HARDWARE

- (8) 10-24 x 1/2 Bolts
- (8) 10-24 Nuts
- (18) 5/16" x 3/4" Bolts
- (38) 5/16" x 1-1/4" Bolts
- (38) 5/16" Washers
- (26) 5/16" Flange Nuts
- (30) 5/16" U-Nuts
- (2) Logo Plates
- (1) PSG Bottom FENDER LINER
- (1) PSG Top FENDER LINER
- (1) DVR Bottom FENDER LINER
- (1) DVR Top FENDER LINER
- (2) BLOCK OFF PLATE



1

Remove 3 bolts and 3 plastic push clips from each inner wheel well.

**NOTE**

Factory inner liners will no longer secure to fender well. RA Liners Recommended (520LFR0Z )

2

Remove rear fender assembly by firmly pulling on one end of fender until all 12 clips “pop off”.

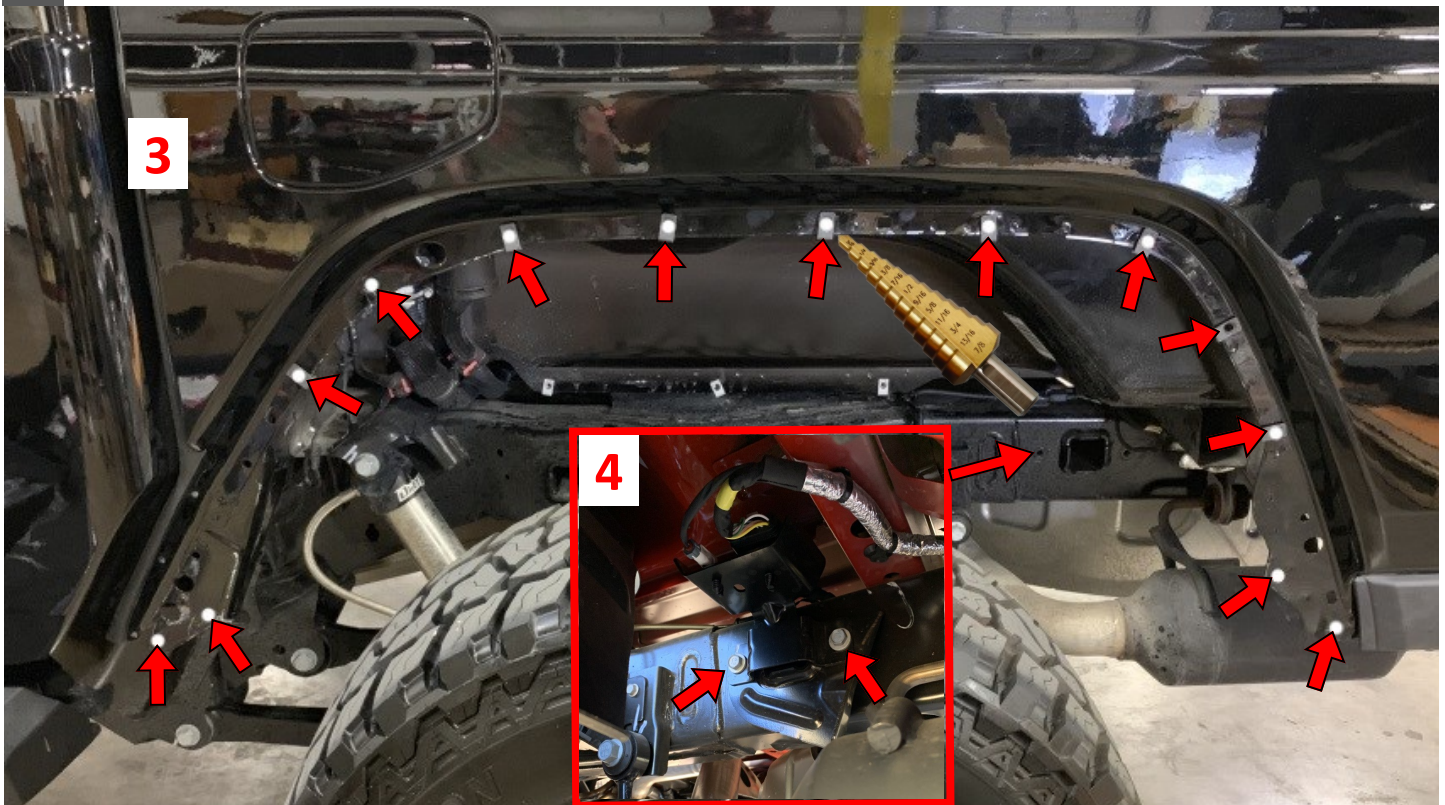


3

Drill-out 13 existing holes to 3/8" as shown below. (All)

4

Remove harness support bracket from Dvr. Side rear frame rail as shown: (When installing RA-liners)



5

Assemble inner fender liners using 9 - 5/16" button-head bolts and flange nuts; (GREEN)

**NOTE:** TRIM CIRCLED BOLT FLUSH WITH NUT FOR CLEARANCE.

followed by 11 - 5/16" U-nuts as shown below: (RED)

Install RA - Logo backing plate using #10 hardware. (ORANGE)

6

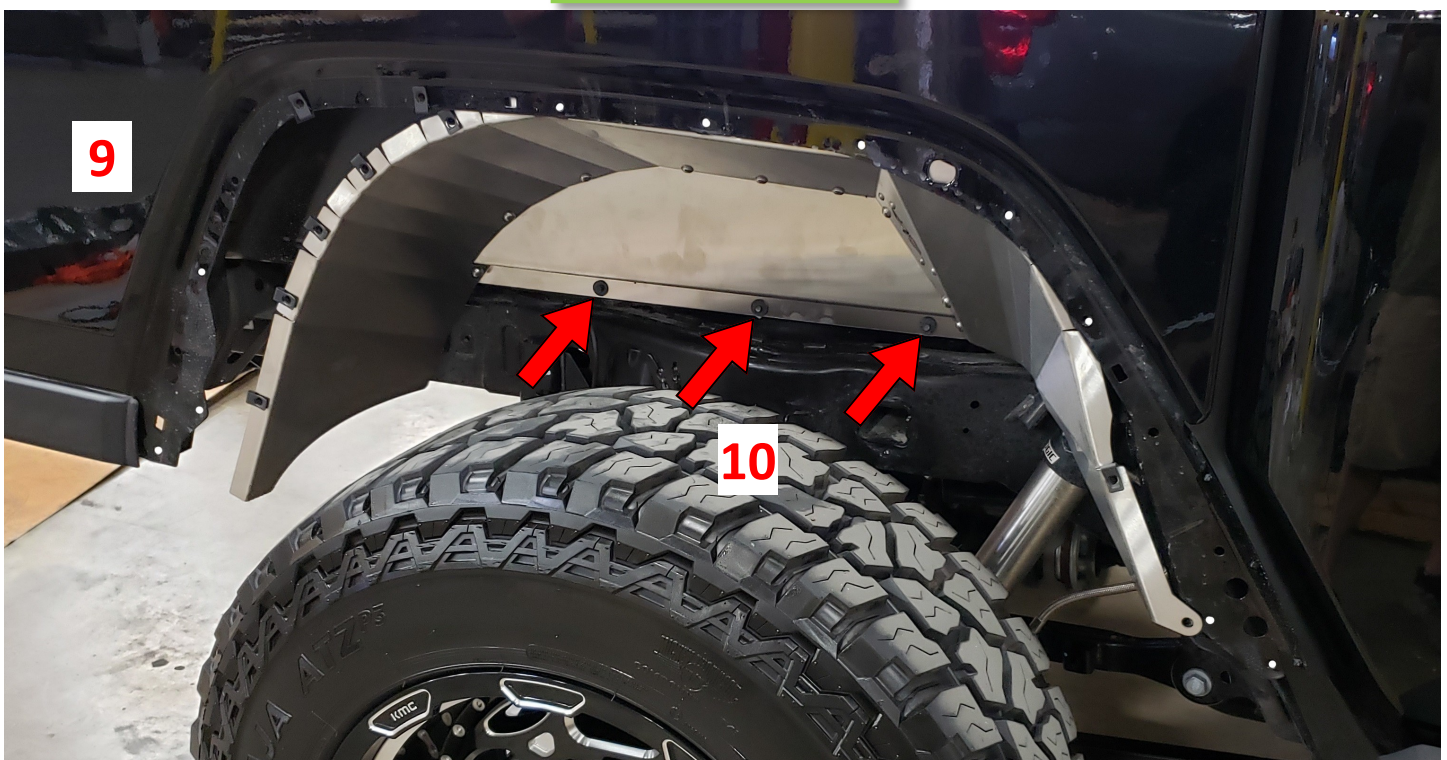
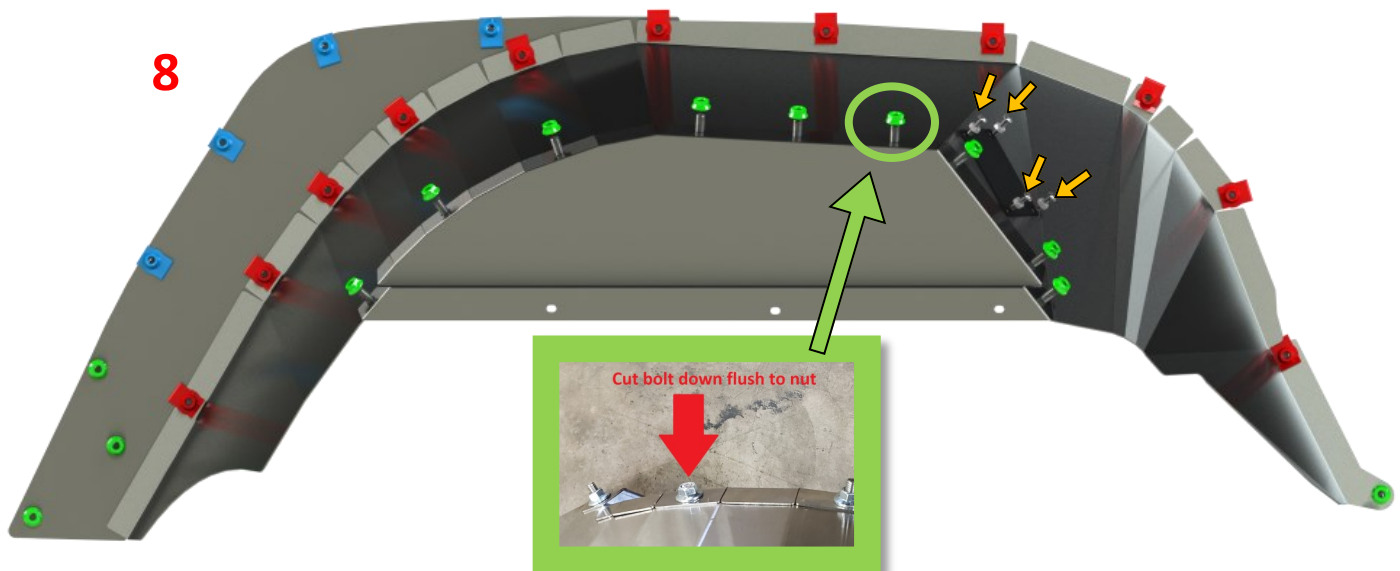
Install fender block-off plate using 6 - 5/16" button-head bolts onto main liner as shown.

7

Install 4 - 5/16" U-nuts onto block off plate as shown below. (BLUE)

8

Install 3 OEM 6mm bolts through Inner fender liners and lower bed seam. (RED)



**NOTE** \*\*If installing Road armor fender, refer to 520AFR instructions for proper install steps.\*\*

- 9 Remove factory plastic fender liners from fender and trim "alignment dowel" at end of fender.
- 10 Remove all factory clips from fenders.
- 11 Drill out all factory fender clip slots to 3/8" to allow for 5/16" hardware to install.
- 12 Install JT stock fenders onto Jeep fender well seam and secure using 5/16" hardware.

