

Revised
7.14.05



2360 Boswell Road
Chula Vista, CA 91914
Phone 619.216.1444
Fax 619.216.1474
E-Mail tech@explorerprocomp.com

PRO COMP SUSPENSION

Suspension Systems that Work!

INSTRUCTIONS:

Part #	Bill Of Materials Description	Qty.
90-1080	3/8" Shim	2 ea
90-1081	1/4" Shim	2 ea
90-1082	1/8" Shim	2 ea
90-6013	Parts Pack	
70-04322501800	7/16" x 2 1/4" USS Grade 8 Bolt	2 ea
73-04300042	7/16 USS Hardened Washer	2 ea

Part # 52480
Ford Super Duty
F250/350 4 WD
Driveshaft alignment
kit. (Vehicles with
two piece drive shafts
only)

Instructions:

- 1) Set vehicle on flat surface and block tires front and rear.
- 2) Set parking brake and put transmission in neutral.
- 3) Remove the (2) bolts that secure the center drive shaft bearing. Lower bearing and install 1/4" of shim thickness for each inch of rear lift. Use new 7/16" bolts and torque to 55 ft./lbs.

NOTE: 1/4" of shim for each inch of lift is only a starting point. Only by driving the vehicle and adding or removing shims can the high speed vibration be totally eliminated. The off the line vibration is caused by axle wrap up and cannot be eliminated with this products.