

INSTALLATION INSTRUCTIONS  
SILVERADO 1500 SHORT BED 5.8'  
2014

BED RAIL

**8040**

Parts list				
Item	QTY	Code	Description	Max Torque
1	2 pcs	10700AA	BED RAIL	
2	1 set	10704AA	Main Bracket	
3	2 pcs	10701AA	Square nut plate	
4	4 pcs		3/8" x 2" button allen head	30 Lb. Ft
5	2 pcs		Nut Plate	
6	2 pcs		3/8 x 1 1/4" Hex head bolt Galv.	30 Lb. Ft
7	2 pcs		3/8" Lock washer Galv.	
8	4 pcs		Nylon washer	

Herramienta Requerida:

- A. Ratchet w/5" extension
- B. 7/32" Wrench allen
- C. 9/16" Socket
- H. Utility knife

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

3. The approximate installation time is **30 min.**

4.- Remove (2) Torx screws securing the tail light assembly to the vehicle. Do not tighten. PHOTO # 1

5.- Pull rearward and unsnap the taillight assembly from the vehicle. Do not tighten. PHOTO # 2

FOTO 1

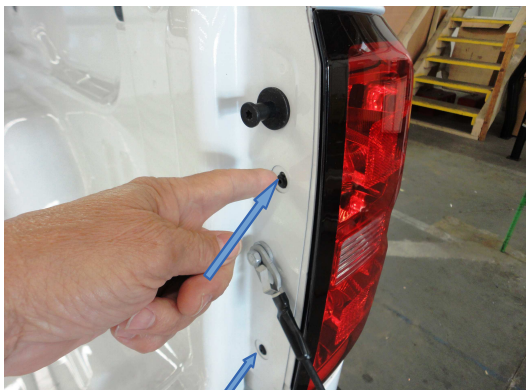


FOTO 2



6.- Assemble (1) 3/8" x 1 1/4" hex bolt and 3/8" lock washer onto the driver side rear bed rail bracket. Do not tighten. PHOTO # 3

7.-Locate the hole in the bottom of the stake pocket opening. Do not tighten. PHOTO # 4

FOTO 3



FOTO 4



8.-Position the driver side bed rail bracket in the stake pocket opening, so the threaded end of the 3/8" bolt protrudes through the hole in the bottom of the stake pocket. Do not tighten. PHOTO # 5

9.- Position one of the supplied 3/8" square nut plates with the flat surface up. Do not tighten. PHOTO # 6

FOTO 5



FOTO 6



9.-Access the stake pocket through the opening in the bed, and position the nut plate on the bottom of the stake pocket. Do not tighten. PHOTO # 7

10.- Align the nut plate with the 3/8" bolt previously installed in the bed bracket. Using a socket and extension, thread the 3/8" bolt into the nut plate, and secure the bed bracket to the stake pocket. Do not tighten. PHOTO # 8

FOTO 7



FOTO 8



10.- Using a utility knife, cut and remove the outlined area of the bed cap to expose the front stake pocket opening. Do not tighten. PHOTO # 9

11.-Assemble (1) 3/8" x 2" button head bolt, nylon washer and thread nut plate in the hole at the end of the bed rail. Do not tighten. PHOTO # 10

FOTO 9



FOTO 10



12.- Position the ends of the thread plate under the lip of the stake pocket opening, and finger tighten the bolt. Do not tighten. PHOTO # 11

13.-Attach the opposite end of the bed rail to the rear bed rail bracket using (1) 3/8" x 2" button head bolt and nylon washer. Do not tighten. PHOTO # 12

FOTO 11



FOTO 12



12.-Align the bed rail with the front and rear stake pocket openings, and tighten the bolts.

