

## JET POWERTECH PULLEYS

## **PART # 90113**

- 1. Loosen alternator nut with impact socket and swivel. Loosen four water pump and crank pulley bolts..
- 2. Remove belt, pulley bolts and factory pulleys.
- 3. Install underdrive pulleys. **NOTE:** *Install crankshaft pulley with shallow side against harmonic balancer*. Install all nuts and bolts hand finger tight. Use of Loctite #242 is recommended on all nuts and bolts.
- 4. Reinstall factory belt per factory instructions.
- 5. With the belt in place, tighten all nuts and bolts. Use even tension on all crankshaft bolts. Insure tensioner mark is within the limit marks
- 6. Turn motor on then off momentarily and recheck belt for tracking and tension.
- 7. With the **JET** pulley kit installed, a reduction in charging at idle is normal. It is best to drive in a gear sufficient to maintain 1500 rpm or greater in order to maintain a good charge in the battery. Avoid prolonged idle especially in hot weather or with AC or headlights in use.

JET Performance Products
17491 Apex Circle
Huntington Beach, CA 92647
714-848-5515 fax 714-847-6290 www.jetchip.com