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INSTALLATION INSTRUCTIONS - INS081

1993 - 1996 CHEVY IMPALA SS 5.7L

SHORTY HEADERS

Part # 1595 and 15950 // 1993 - 1996 Chevy Impala SS 5.7L



SPECIAL TOOLS REQUIRED: Saws-All.



INSTALL TIME: Approximately 3-4 hours.



DIFFICULTY: Average.

CAUTION

Use of heat shield may be needed for oxygen sensor wires & passenger side plug wires



MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Lift vehicle as high as possible, then disconnect the negative battery terminal.

STEP 2

Disconnect the steering shaft, then remove the exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-Pipe.

STEP 3

Remove the air tubes, plug wires and plugs. Disconnect oxygen sensor plugs from the back of the engine.

STEP 4

Remove the driver side exhaust manifold bolts and remove the manifold from the top of the engine compartment.

STEP 5

Remove the passenger side EGR tube, dipstick, alternator and bracket. Remove exhaust manifolds and remove the manifold from the bottom of the engine compartment.

STEP 6

With the exhaust manifolds out of the vehicle, remove the oxygen sensors from the stock exhaust manifolds and install them into the BBK Headers.

NOTE! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the

STEP 6 (CONT.)

oxygen sensor back into the part the anti-seize will spread evenly throughout the threads. Be sure to make sure that the cylinder head flange surface is free of debris and is ready to reassemble.

STEP 7

Using the supplied gaskets and bolts, install the BBK Headers starting all the bolts hand tight, then tighten to factory specs.

STEP 8

Once the headers are in place install the EGR Tube, dip stick, alternator, air tubes, plugs and wires. Connect the oxygen sensor plugs and steering shaft at this time.

STEP 9

Before installing the factory Y-Pipe you must cut the passenger sides exhaust tube just below the flex tube about 5inches. This will allow the supplied slip tube to be put into place.

STEP 10

Install the supplied slip tube onto the modified Y-Pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-Pipe hand tighten fasteners. Once the proper fitment is achieved tighten to factory specs.

STEP 11

Start the vehicle and check for leaks. Re-torque the header bolts after 500 miles of driving.

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