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INSTALLATION INSTRUCTIONS - INS120

SHORTY HEADERS


PART # 4010 and 40100 // 2005 - 2010 Ford Mustang V6 4.0L

 SPECIAL TOOLS REQUIRED: Jack, stands, 8mm, 13mm, & 22 mm open end wrenches, ratchet, swivel, extensions, 13 mm, & 15mm deep sockets, small flat screwdriver 7/8" open end.

 INSTALL TIME: Approximately 4 hours.

 DIFFICULTY: Average.



 NOTE! After driving the car for a few hours it's always a good idea to check and re-tighten the header bolts.

 MADE IN U.S.A. 

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Disconnect negative battery terminal.

STEP 2

Disconnect both cables from battery.

STEP 3

Remove the bolt that secures the dipstick tube to the driver side cylinder head and pull the dipstick tube straight up to remove it from the engine.

STEP 4

Lift the vehicle as high as possible with jack and support with stands.
Unplug all oxygen sensors.

STEP 5

Separate the cat-back system by loosening the 2 nuts on the band clamp and prying the locking tab up with a small screwdriver while sliding the clamp towards the rear of the car.

STEP 6

Unplug the coil packs and fuel injectors.

STEP 7

Unbolt stock Y-pipe from collectors and remove the Y-pipe from the car.

STEP 8

Remove any o2 sensors that may be the exhaust manifolds.

STEP 9

Remove the stock exhaust manifold and gasket.

STEP 10

Install the oxygen sensors into the BBK headers.

STEP 11

Install BBK header and supplied gasket.

STEP 12

Insert and finger tighten the supplied collector studs.

STEP 13

Re-install Y-pipe using supplied washers, lock washers and nuts at collectors.

STEP 14

Re-connect the oxygen sensors.

STEP 15

Re-connect negative battery terminal.

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