

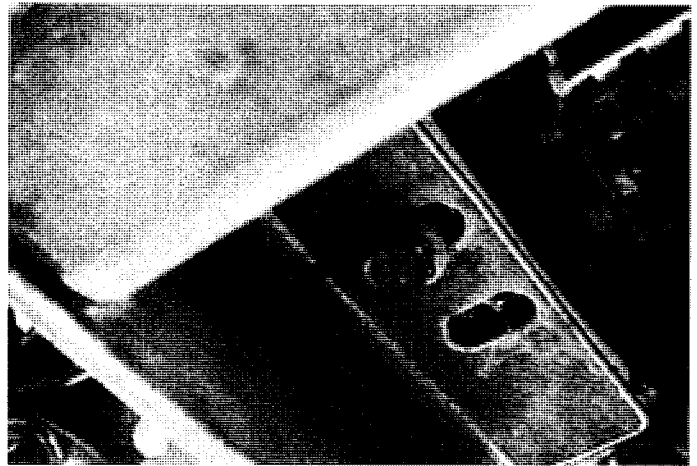
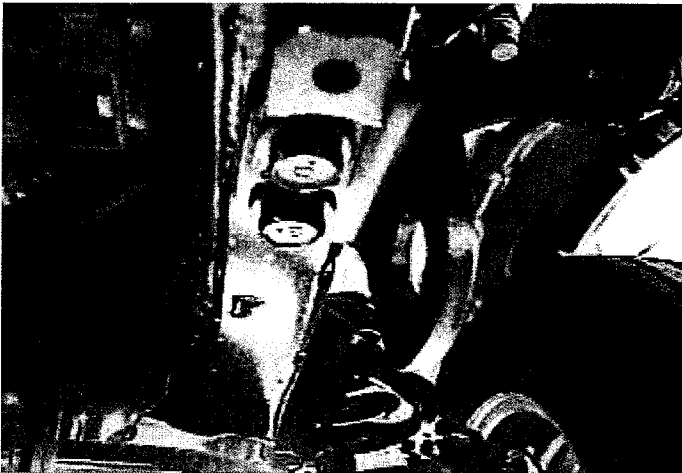


Strong As An Ox™

**BX3744 Installation Instructions  
2001-03 Toyota Tacoma 2/WD**

**Serial No.**

Tie down brackets are remove and not reinstalled for baseplate installation. There is **NO** drilling. The attachment tabs are centered at 24 inches and at 11 inches height.



**1.** Remove the four metric bolts from factory tie down brackets with 17MM socket. Factory tie down brackets will **not** be reinstalled.

**2.** Using existing bolts hold baseplate in place and tighten all bolts. **Be sure and use loctite on all bolts before tightening.**

**3.** Baseplate installation is complete.

**4.** The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to allow for easy installation. It may be necessary to file a hole slightly.

**5.** Install tow bar and safety cables according to the instructions included in their packages. Do not substitute other devices if the tow bar pin or clip is lost.

**6. DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**



Strong As An Ox™

## Tools Required

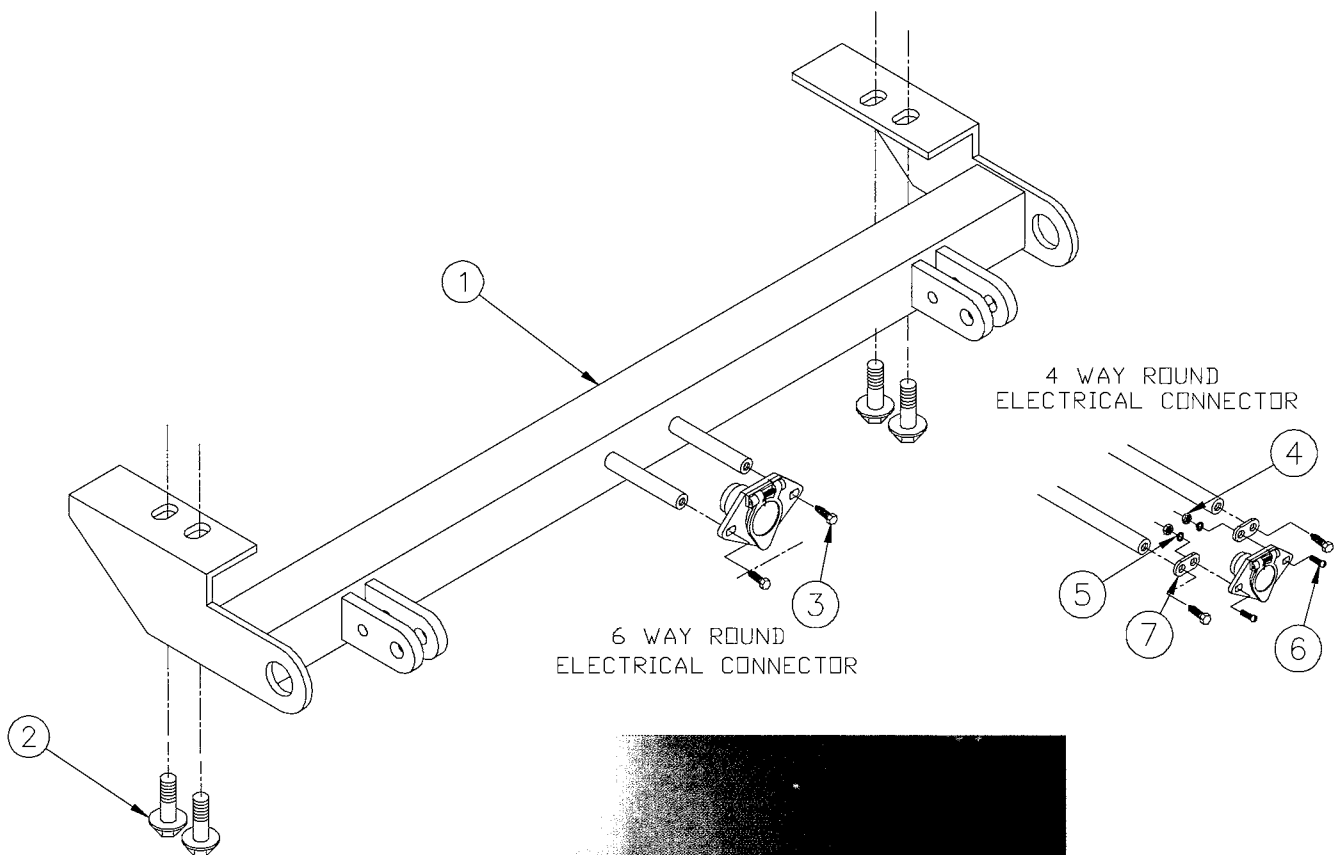
17MM Socket

Loctite Blue

Vise Grips

## Parts List

	Ref. No.	Qty.	Part No.	Description
1	1	1	61-5615	Weldment, Base Plate, BX3744
2	4	4	Existing	Bolts
3	2	2	201-0553	1/4-20 x 1/2 Hx. Wshd, Type F Screw
4	2	2	202-0047	#10-32 Hex Nut
5	2	2	203-0054	#10 Lock Washer
6	2	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd. Screw
7	2	2	101-5822	Adapter, 4 Way Connector
	2	2	226-0049	Baseplate Safety Cable, 36" CL IV
	4	4	229-0512	Quicklink, 1/2, ZP



**IMPORTANT:** Use only genuine factory replacement parts on your Base Plate. Do not substitute homemade or nontypical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your Base Plate, be sure to use a replacement bolt of the same grade (Usually Grade 5, refer to parts list). Repair parts may be ordered through your nearest **Blue Ox** dealer or distributor.

