



Serial No.

BX1124 Installation Instructions 2003-06 Jeep Wrangler with Double and Single Tube Bumper Passenger Side Steering

Holes need to be drilled. The BX8869 is available. The attachment tabs are centered at 24 inches and at 15 inches height.



1. Remove the three metric bolts with 16MM socket while having someone hold the gear box and the idler arm.

2. Hold baseplate (item 1) into place and insert the three existing bolts on passenger's side through baseplate, frame and gear box, tighten. **Be sure and use Loctite on all bolts before tightening.**



3. Clamp baseplate on driver's side with large vise grip and drill four holes with 13/32" drill bit.

4. Using items 2, 3, and 4, insert item 4 into frame to align with holes, then tighten all bolts. **Be sure to use Loctite on all bolts before tightening.**

5. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to allow for easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.

6. Install the tow bar and safety cables according to the instructions included in their packages.

7. Do **not** substitute other devices if the tow bar pin and clip are lost.

8. **DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**



Strong As An Ox™

7MM Wrench
16MM Socket

Loctite Blue
9/16" Socket

13/32" Drill Bit
Vise Grips

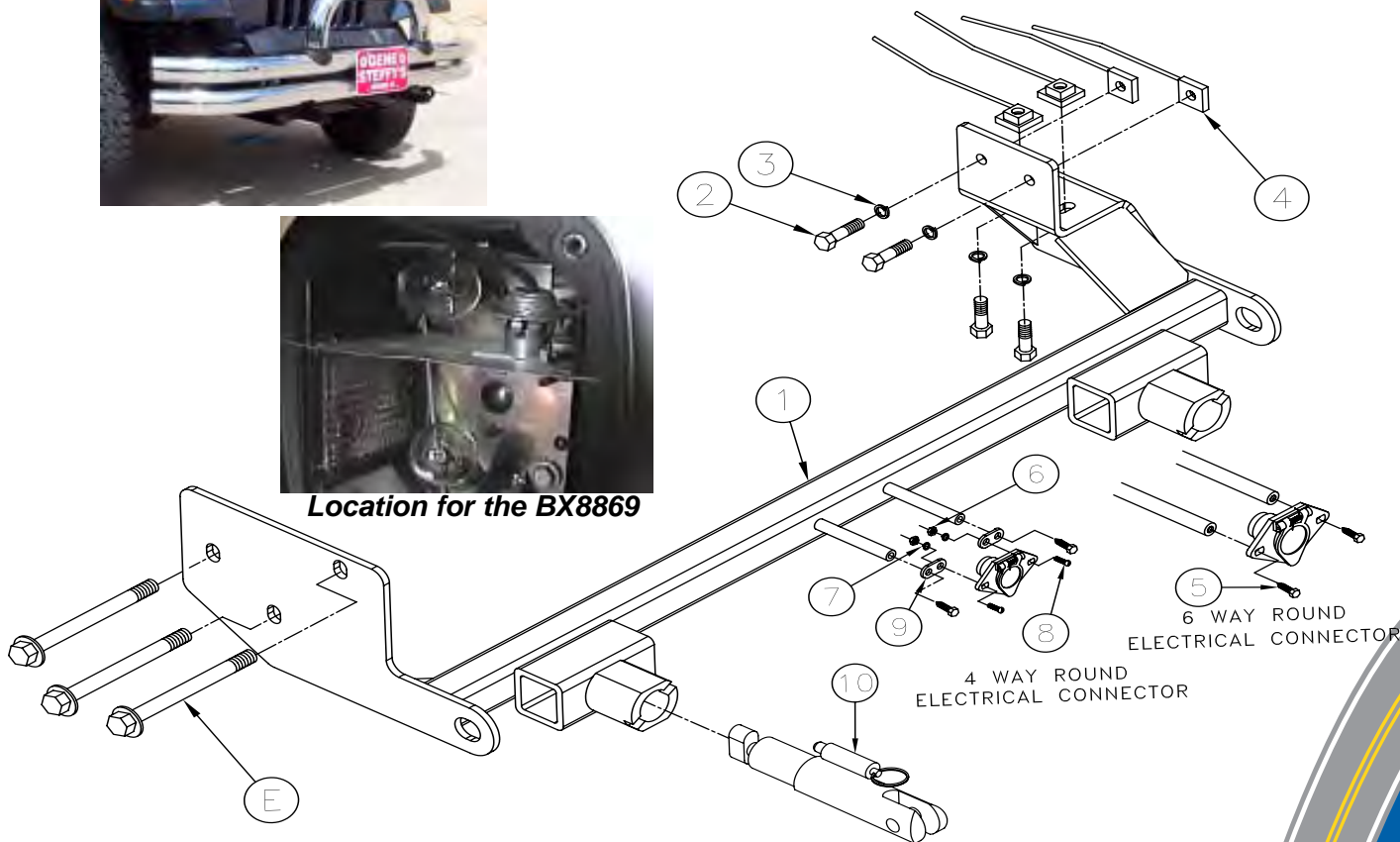
Tools Required

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-6157	Weldment, Base Plate, BX1124
2	4	201-0440	3/8-16 x 1 1/2 Hex Bolt, Grd. 5, ZP
3	4	203-0010	3/8 Lock Washer, ZP
4	4	61-5208	Weldment, 3/8-16, Nut Plate, with 14" Wire
5	2	201-0553	1/4-20 x 1/2 Hx. Wshd, Type F Screw
6	2	202-0047	#10-32 Hex Nut
7	2	203-0054	#10 Lock Washer
8	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd. Screw
9	2	101-5822	Adapter, 4 Way Connector
10	2	62-3468	Attachment Tab, SF/SB, ZP
	2	290-0437	Cap Plug, Black (Not Shown)



Location for the BX8869



IMPORTANT: Use only genuine factory replacement parts on your Base Plate. Do not substitute homemade or nontypical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your Base Plate, be sure to use a replacement bolt of the same grade (Usually Grade 5, refer to parts list). Repair parts may be ordered through your nearest **Blue Ox** dealer or distributor.