



**RockJock® Professional OffRoad Products presents:**  
**CE-9102K Frontend Housing Johnny Joint Kit**  
**Installation Instructions**

**Fits**

**Fits:** Front of 1997-2006 Jeep TJ Wrangler, LJ Unlimited, Xj Cherokee & MJ Comanche

**Kit Includes**

- 1) CE-9102KB2.....RH housing plate w/ Johnny Joint barrel welded in
- 1) CE-9112MS.....2" Johnny Joint barrel - machined o.d.
- 4) CE-91123.....Johnny Joint poly bushing half
- 2) CE-91122.....Johnny Joint center ball, 2" wide, 7/16" hole, cross drilled
- 2) CE-91125.....2" Johnny Joint side retaining snap ring
- 2) CE-91126.....2" Johnny Joint side retaining washer (silver)
- 2) CE-91126G.....2" Johnny Joint side retaining washer (gold)
- 2) CE-91127.....7/16" greasable bolt
- 1) CE-9102KT.....Installation tool for machined Johnny Joint

**Kit Includes**

- Complete set of hand tools, metric and SAE
- Drill
- 1/2" drill bit
- Big Hammer
- Grease Gun
- Floor Jack
- Jack Stands
- Red Loctite
- Welder



**General Information**

This new kit from Currie allows our 2" Johnny Joints to be installed on stock or most aftermarket housings in place of the standard control arm bushings that mount into the housing of 1997-2003 Jeep TJ's and 87-2001 Jeep XJ's. This allows you to eliminate the suspension bind caused by the stock style bushings, and also eliminates the problem of the stock rubber bushings working their way out of the housing. Kit includes Johnny Joint insert for gear case ear and installation tool, as well as 1" thick flame cut steel upright for tube side with Johnny Joint already installed in it.

**Instructions**

Start with the driver's side by removing the upper control arm off of the existing bushing. Remove the existing rubber bushing – it comes out easiest if you push it out toward the driver's side. Clean the hole from any remaining debris. The new Johnny Joint insert can now be installed. Index the supplied installation tool onto the Johnny Joint insert and drive it into the hole. Insert must go in from the drivers side of the bracket. Drive in until insert's machined lip is fully seated against the casting. Reattach the upper arm using the 7/16" greasable bolt supplied. NOTE: Stock TJ control arms use 10mm bolts (.400") – the holes in the control arms may need to be enlarged to work with the 7/16" bolts.

Now to the passenger side – you will need to remove the upper arm. You will need to cut the top of the factory housing bracket off level with the ground 2 1/2" above the top of the axle tube (see photo). You will then take the 1" thick steel Currie bracket with Johnny Joint installed and insert it into the existing bracket base. This may require a mallet to fully seat the Currie bracket into the base. Now you will want to reinstall your upper control arm using the supplied 7/16" greasable bolt. At this time – with the weight on the vehicle - if you have any suspension bind or misalignment you can fine tune it to some degree by moving the new Currie mount around slightly if necessary. When you are satisfied with the fit and finish, you will weld around the 3 sides of the factory bracket base where it contacts the new Currie bracket. Also you will want to weld along the 1" thick front facing edge of the Currie bracket where it contacts the front end housing tube (see photo). This is all the welding that is necessary – do not do any further welding on the housing. This is one of the advantages of this kit – by using the stock bracket base you do not have to worry about welding on the actual housing and causing warpage because you are welding to the bracket base that is already welded to the tube.



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