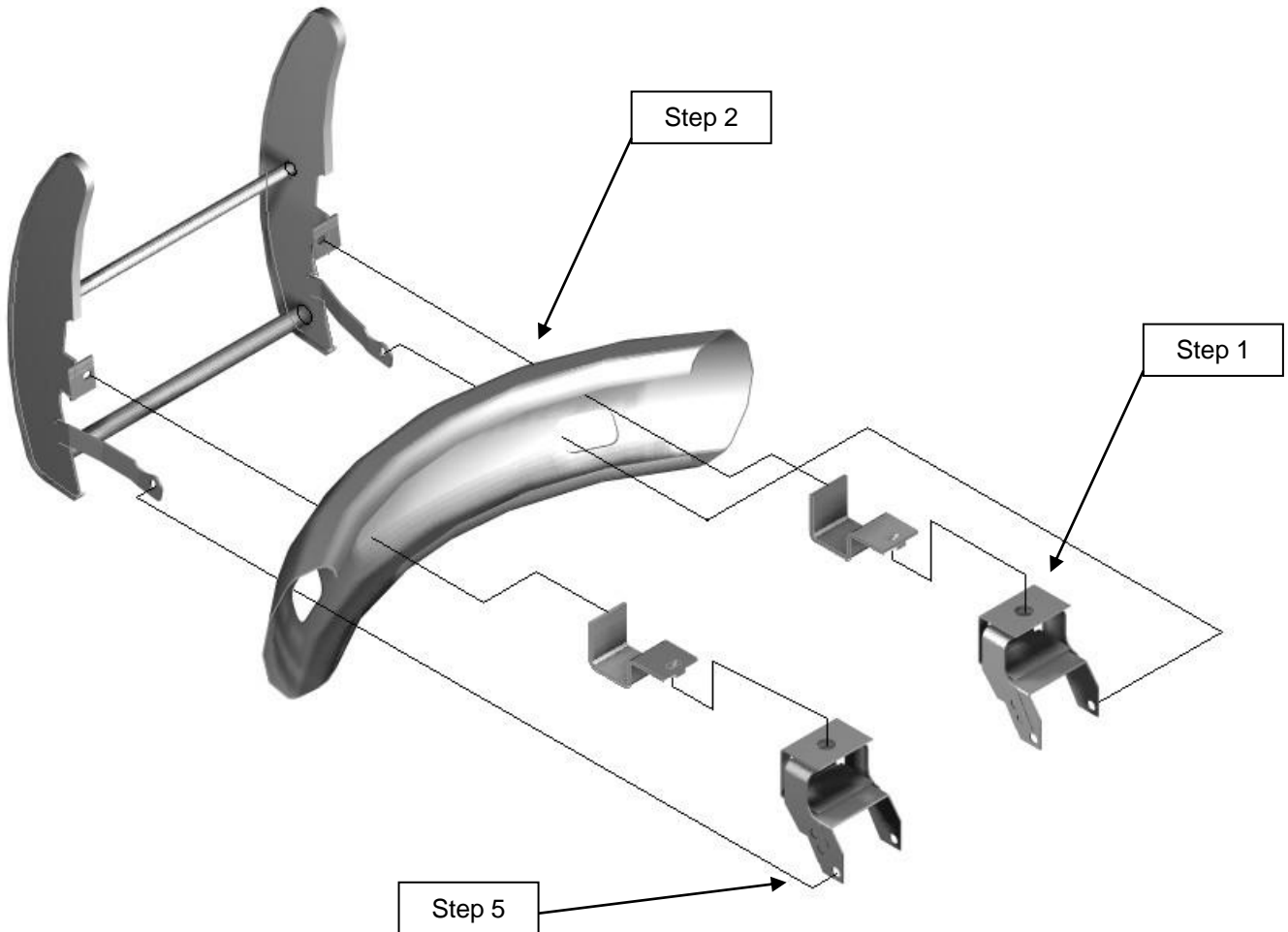


**11-14 GMC 2500HD-3500HD Grille Guard Installation Instructions. Part # 200-31-1006,
XGG Part # 700-31-1006**

2011 GMC HD Bolt Bag

4	1/2" Flat Washers
2	1/2" hex Nuts
2	1/2" lock washer
2	1/2" X 1 3/4" Bolts
2	Bumper Support Brackets
12	Total Pieces



- Step 1:** Remove two top factory bumper bolts. (Note: Do not remove factory bumper). Install Frontier bumper support bracket behind bumper and bolt to the frame hole that you just removed the factory bolt from. Re-install Factory bolt and tighten. (Hint – Brackets should fit snug against the back of the chrome bumper).
- Step 2:** Hold Grille Guard up to truck and measure loops to body and position grille guard evenly. Mark holes on bumper that you will drill next.
- Step 3:** Align grille guard to truck and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.
- Step 4:** Insert 1/2 X 1-3/4 inch bolts through grille guard, chrome bumper, and bumper support bracket.
- Step 5:** Remove outside tow hook bolt and Insert bottom of Grille Guard to the **outside of the frame** (tow hook hole). Re-Install tow hook bolt on both feet.
- Step 6:** Check alignment of grille guard to truck and tighten all bolts.