



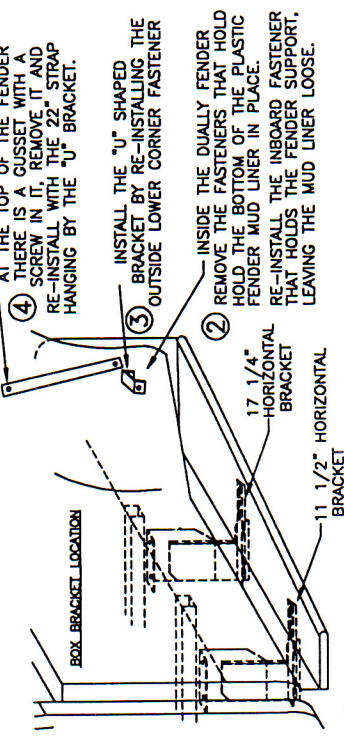
# 87-96 FORD DUALY BOARD

IN226  
10/22/03

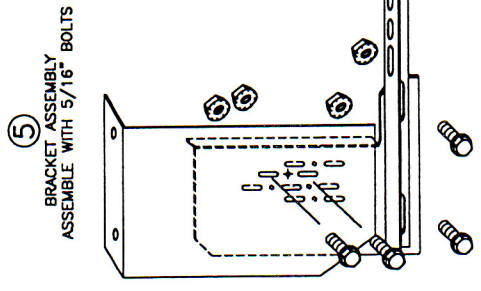
DRILLING INTO BODY AND FRAME IS REQUIRED.

INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	1	DUALY BOARD	4	5/16" CLIP NUT
1	1	STONE GUARD 1 LEFT & 1 RIGHT	24	5/16"x 3/4" BOLT
3	3	3/8"x1 SELF TAPPING SCREW	20	5/16-18 HEX WASHER HEAD NUT
6	6	#14x3/4" SHEET METAL SCREW	4	FLAT BRACKET, FL74
8	8	1/4x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL73 D&P
8	8	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, 11 1/2", 3124F
1	1	END CAP 1 LEFT & 1 RIGHT	2	HORIZONTAL BRACKET, 17 1/4", 3124G
4	4	ANGLE SUPPORT, BA01	4	#14 X 3/4 TEK SCREW
2	2	"U" BRACKET	2	22" STRAP

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



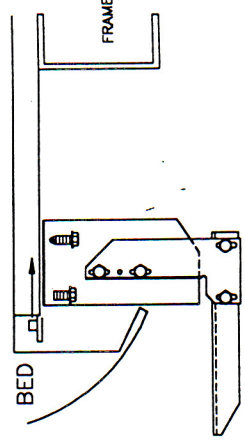
① LOCATE THE FIRST BED CROSS BRACE BEHIND THE CAB (DRIVERS SIDE SHOWN)



⑤ BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS

⑥ PREDRILL A 5/16" HOLE NEAR THE END OF THE CROSSBRACE. SLIDE NUT CUP INTO END OF CROSS BRACE AT BRACKET LOCATION

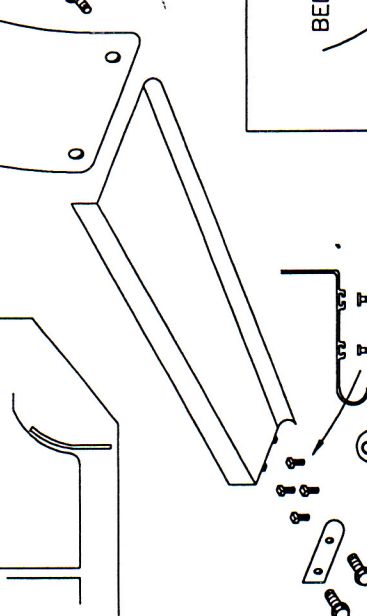
BRACKET ASSEMBLY MOUNT TO BED ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND #14 SELF DRILLING SCREW



MOUNT AT LOCATION SHOWN AT ①

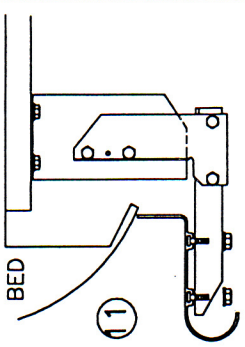
⑦ BEND STONE GUARD BY HAND AND MAKE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD

⑧ FASTEN REAR STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL



⑩ INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

⑨ SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

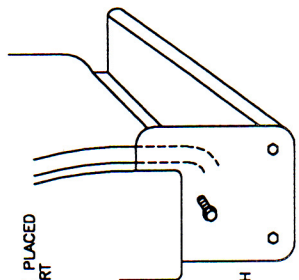


⑪ SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

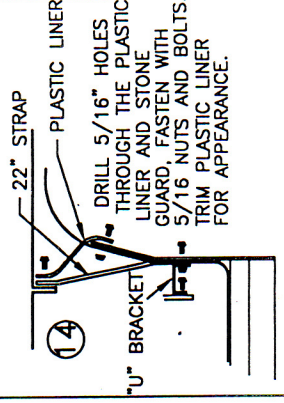
⑫ HOLD BOARD IN PLACE, WITH THE FRONT RESTING ON THE BOX BRACKET

NOTE:

BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



⑬ DRILL 5/16" THROUGH STONE GUARD LINING UP WITH THE HOLE IN THE "U" BRACKET. FASTEN THROUGH STONE GUARD 22" STRAP AND "U" BRACKET WITH 5/16" NUTS AND BOLTS



⑮ WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

⑮ REPEAT FOR OTHER SIDE

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