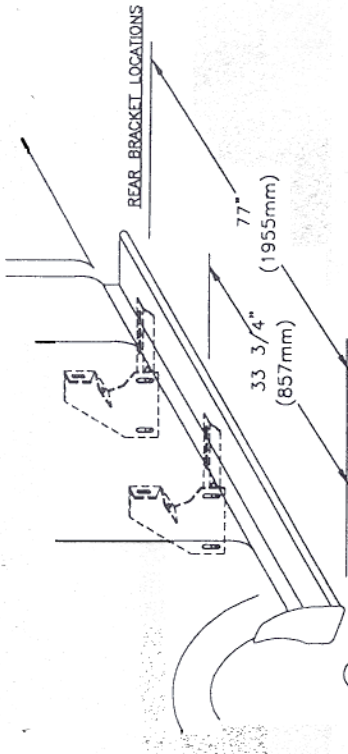


SOME BRACKETS INSTALL IN FACTORY HOLES

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD	1	END CAP
1	STONE GUARD	1	PASSENGER
8	3/8"x1 SELF TAPPING SCREW	2	5/16" CLIP NUT
8	#14x3/4" TEK SCREW	14	5/16"x 3/4" BOLT
8	1/4x5/8" SQUARE HEAD SCREW	12	5/16-18 HEX NUT
8	1/4-20 HEX NUT	4	FLAT BRACKET, FLB6 2", FLB3 4"
		4	HORIZONTAL BRACKET, SUPPORT, 3124F

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

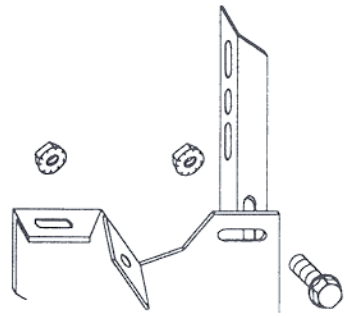


①

(DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD

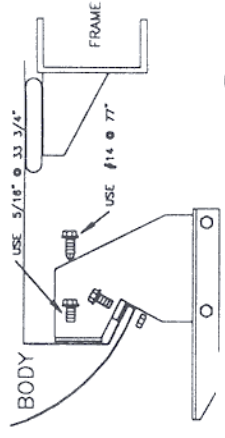
②

BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS



③

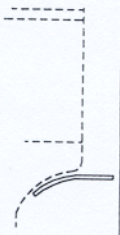
BRACKET ASSEMBLY MOUNT TO BODY @ 33 3/4" ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT
BRACKET ASSEMBLY MOUNT TO BODY @ 77" DRILL THROUGH PINCH WELD WITH A 5/16" DRILL ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW



MOUNT AT LOCATION SHOWN AT ①

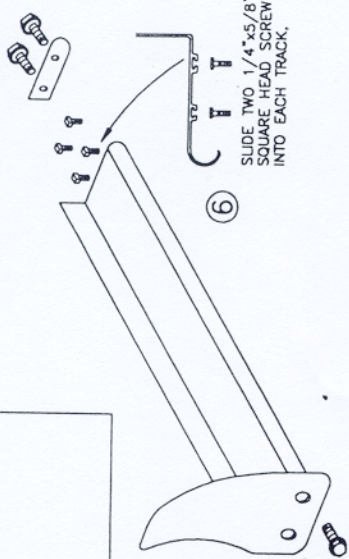
④

BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



⑦

INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



⑥

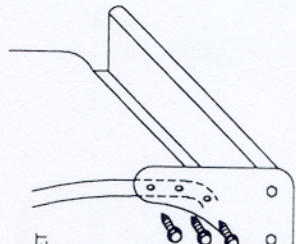
SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

⑤

FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

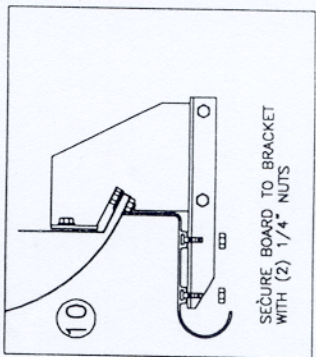
⑧

HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET



⑨

SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL



⑩

SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

3 PLACES AT EACH STONE GUARD

⑪

WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

⑫

REPEAT FOR OTHER SIDE

IN248
09/12/03