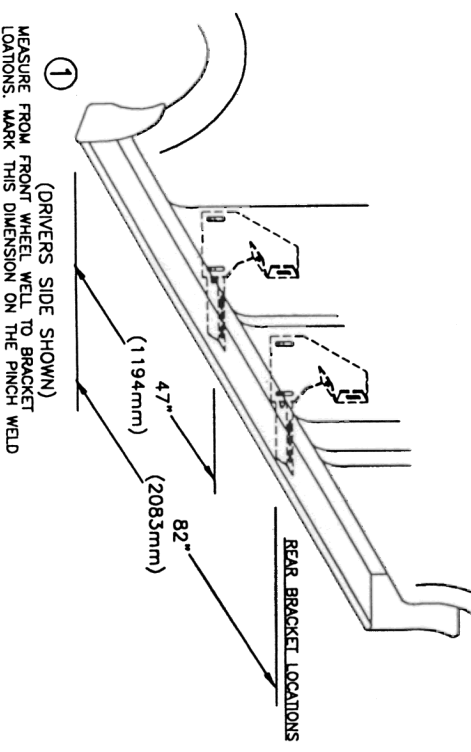
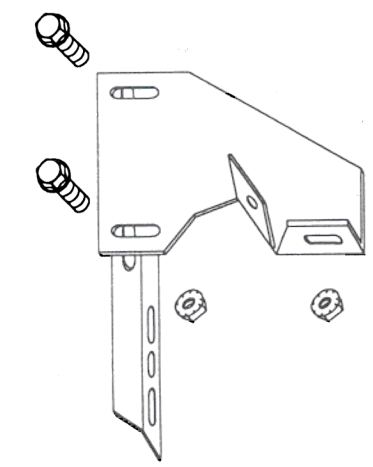


SOME BRACKETS INSTALL IN FACTORY HOLES

INSTALLATION PARTS LIST:	QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	1	RUNNING BOARD	4	HORIZONTAL BRACKET, SUPPORT, 3124F
4	2	STONE GUARD 2 LEFT & 2 RIGHT	2	5/16" CUP NUT
8	14	3/8"x1 SELF TAPPING SCREW	14	5/16"x 3/4" BOLT
14	12	#14x3/4" TEK SCREW	12	5/16-18 HEX WASHER HEAD NUT
8	4	1/4x3/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL33 4", FL36 2"
8		1/4-20 HEX NUT		

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER


1 (DRIVERS SIDE SHOWN)
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD

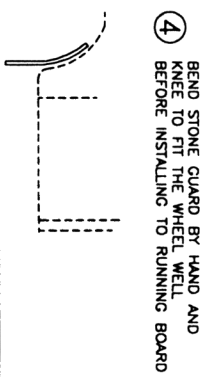
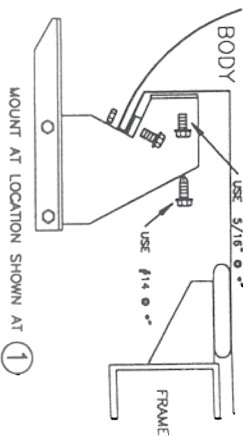


2 BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS

3 SLIDE NUT CUP INTO BODY HOLES AT BRACKET LOCATION AT 90°

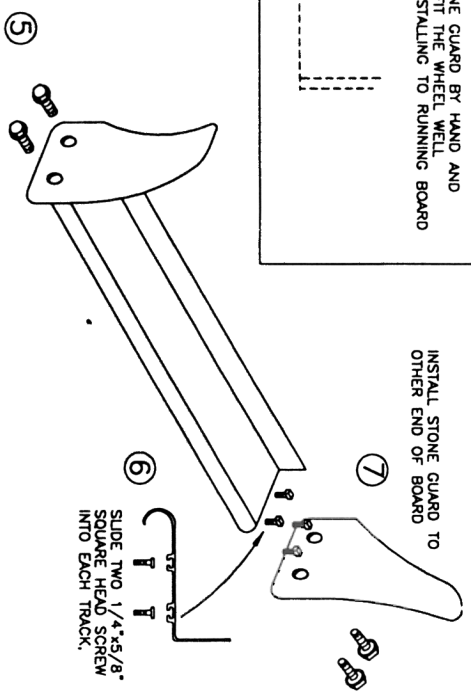
BRACKET ASSEMBLY MOUNT TO BODY 90° ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT

BRACKET ASSEMBLY MOUNT TO BODY 90° DRILL THROUGH PINCH WELD WITH A 5/16" DRILL ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW



4 BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD

5 FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL



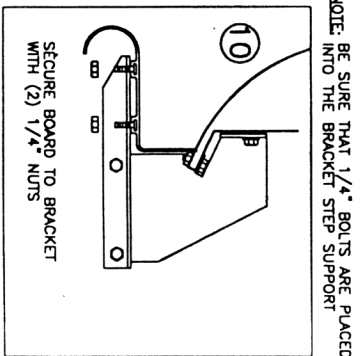
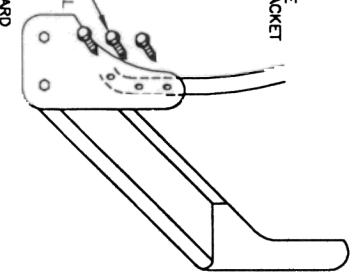
7 INSTALL STONE GUARD TO OTHER END OF BOARD

6 SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

8 HOLD BOARD IN PLACE WITH THE REAR RESTING ON THE BACK BRACKET

9 SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD



10 NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

11 SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

11 WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

12 REPEAT FOR OTHER SIDE