



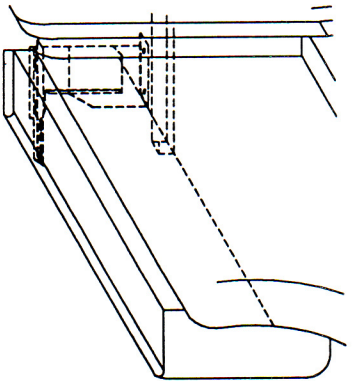
# 87-96 CURRENT F-150 BOX BOARD

IN253  
10/22/03

DRILLING INTO BODY AND FRAME IS REQUIRED.

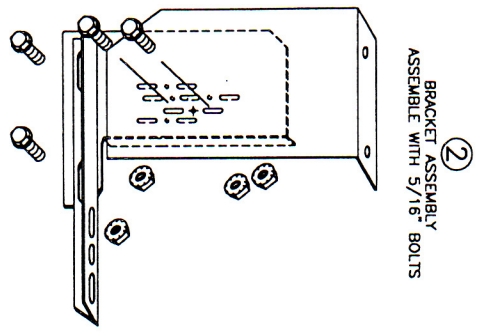
QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	RUNNING BOARD	2	5/16" CUP NUT
1	STONE GUARD 1 LEFT & 1 RIGHT	10	5/16" x 3/4" BOLT
8	3/8" x 1" SELF TAPPING SCREW	8	5/16-18 HEX WASHER HEAD NUT
6	#14 x 3/4" SHEET METAL SCREW	2	FLAT BRACKET, FL74
4	1/4 x 5/8" SQUARE HEAD SCREW	2	FLAT BRACKET, FL73 D&P
4	1/4-20 HEX NUT	2	HORIZONTAL BRACKET, SUPPORT, 3124F
1	END CAP 1 LEFT & 1 RIGHT	2	#14 X 3/4 TEK SCREW

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



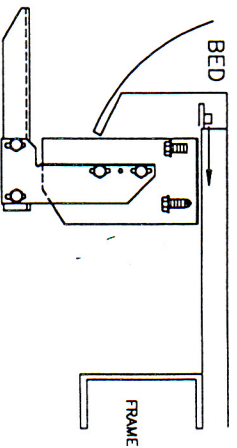
BOX BRACKET LOCATION  
(DRIVERS SIDE SHOWN)

1 LOCATE THE FIRST BED CROSS BRACE  
BEHIND THE CAB



2 BRACKET ASSEMBLY  
ASSEMBLE WITH 5/16 BOLTS

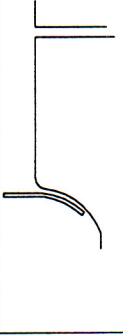
3 PREDRILL A 5/16" HOLE NEAR  
THE END OF THE CROSSBRACE  
SLIDE NUT INTO END OF CROSS  
BRACE AT BRACKET LOCATION



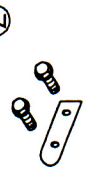
BRACKET ASSEMBLY MOUNT TO BED  
ASSEMBLY WITH 5/16" BOLTS AND NUT  
CUP AND #14 SELF DRILLING SCREW

MOUNT AT LOCATION SHOWN AT 1

4 BEND STONE GUARD BY HAND AND  
KNEE TO FIT THE WHEEL WELL  
BEFORE INSTALLING TO RUNNING BOARD

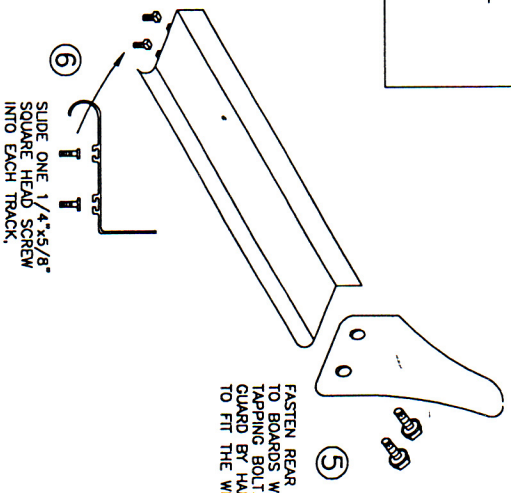


7 INSTALL END CAP TO BOARD  
WITH 3/8" SELF TAPPING BOLT



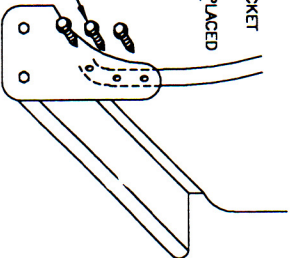
6 SLIDE ONE 1/4 x 5/8"  
SQUARE HEAD SCREW  
INTO EACH TRACK.

5 FASTEN REAR STONE GUARD  
TO BOARDS WITH 1/8" SELF  
TAPPING BOLT. BEND STONE  
GUARD BY HAND AND KNEE  
TO FIT THE WHEEL WELL

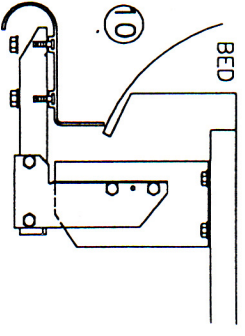


8 HOLD BOARD IN PLACE WITH THE  
FRONT RESTING ON THE BOX BRACKET  
NOTE:  
BE SURE THAT 1/4" BOLTS ARE PLACED  
INTO THE BRACKET STEP SUPPORT

9 SCREW THROUGH STONE GUARD  
INTO FENDERWELL LIP USING #14  
BY 3/4 SHEET METAL SCREWS.  
MAKE SURE YOU DRILL INTO METAL  
3 PLACES AT EACH STONE GUARD



10 SECURE BOARD TO BRACKET  
WITH (2) 1/4" NUTS



11

NEWBOX  
IN2533  
WITH BOARD LEVEL TIGHTEN  
ALL LOOSE BOLTS

12

REPEAT FOR OTHER SIDE