



Product No. 82342

IN 530

## Promaster Rear Step

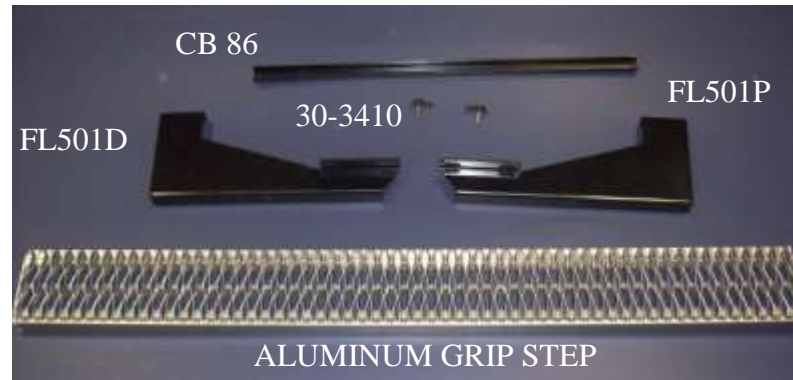
### Tools Required

- 1/2" Socket
- 1/2" Wrench
- 3/4" Socket
- 7/16" Socket
- 7/16" Wrench

### Hardware Included

- 1- BOLT PACK

**NO DRILLING INTO VEHICLE IS REQUIRED!**



1. Remove Square plug in rear frame, insert stud plate assembly(30-3410) on both sides.



2. On driver side place FL501D up over bolt of the stud plate assembly place 1/2-13 flange nut onto bolt and hand tighten, leave loose for later adjustment.



3. Place FL501P up over bolt, same as Driver



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4. Place CB86 between FL501D and FL501P drop 5/16 x 1 1/2" flange bolt through the channel so threads come through the hole in bottom flange of the brackets on each side and put on 5/16 flange nut.



5. Place Aluminum Grip step onto bracket, place a flat washer onto 1/4-20 x 1" bolt, put up through bracket and through hole in bottom lip of the aluminum Grip step tighten the 1/4 flange nut onto each bolt.

6. Once all bolts and nuts are in place tighten all nuts.