



**PRO COMP SUSPENSION**

Pit Man  
Revised  
6.1.07  
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*Suspension Systems that Work!*

## INSTALLATION INSTRUCTIONS

## Part # Pitman Arm

**WARNING:** Compare the splines count and dimensions of this pitman arm to the sector shaft to insure that it is the proper replacement part. The sector shaft nut must be torqued to the vehicle torque specs. Failure to properly torque the nut may cause component failure and subsequent loss of vehicle control. Refer to the factory service manual for all steering component torque specifications.

Use a pitman arm puller to remove the **OE** pitman arm. Mark orientation of pitman arm on sector shaft prior to removal. The threads of the sector shaft and the sector shaft nut must be cleaned of all factory dry adhesive.

**DO NOT** use a torch to heat the pitman arm to remove it! The arm is very close to the steering box seals and you will probably burn the seals before the pitman arm comes loose. Use the proper tools!

Apply thread lock compound to threads of the sector shaft nut. Hand tighten sector shaft nut then tighten only with a torque wrench. **DO NOT** use an impact wrench to tighten the sector shaft.



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