



Installation Guide for 14-18 GMC Sierra PRO-Series LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrival innovative technology. The following installation guide we take you through the installation of your new **ALPHAREX TAIL LIGHTS** for your 14-18 GMC Sierra step by step.



Table of Contents



PART I REMOVE TAIL LIGHTS

- **INSTALLATION TOOLS**
- **STEP 1.** Remove tail lights screws
- **STEP 2.** Unplug the light bulbs sockets
- **STEP 3.** Transfer the factory mounts

PART II INSTALL ALPHAREX TAIL LIGHTS

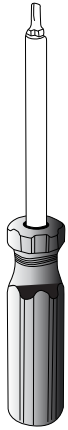
- **STEP 1.** Plug the tail lights
- **STEP 2.** Install the tail lights
- **STEP 3.** Complete Installation

Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

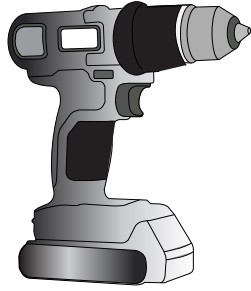
PART I REMOVE TAIL LIGHTS

INSTALLATION TOOLS

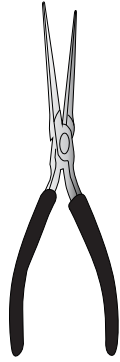
PREPARE THESE TOOLS FOR INSTALLATION



Torx
Screwdriver



Power Tool



Pliers



Pick Tool



1/4 Ratchet



1/4 Extension

T15
T25
Star Torx



Socket

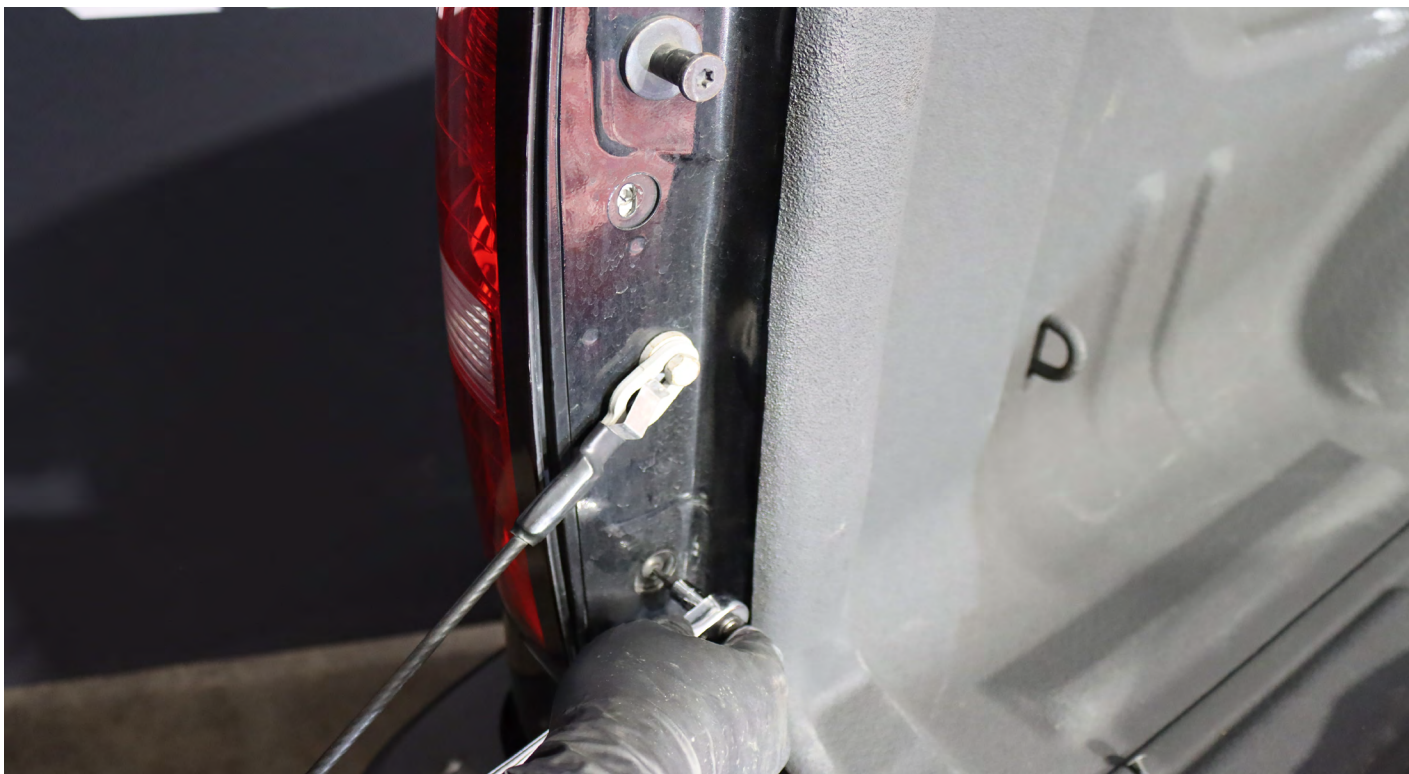
NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

Whenever working on your vehicle always make sure your vehicle is parked with the ignition off.



STEP 1. REMOVE TAIL LIGHTS SCREWS

Open the trunk gate and start by removing the tail light's screws.



Remove the top and bottom T15 screws from each side of the tail lights.



Gently remove the tail lights by pulling outward.



STEP 2. UNPLUG THE LIGHT BULBS SOCKETS

Before removing the tail lights, it is necessary to unplug all light bulbs & sockets.



Pull and remove the (brake light) & (turn signal) light bulbs.
Please retain the reverse signal light bulb for later installation.



STEP 3. TRANSFER THE FACTORY MOUNTS

After tail lights are removed, use T25 screwdriver to transfer the factory mounts into your new ALPHAREX tail lights. There are (2) mounts per each tail lights.



PART II INSTALL ALPHAREX TAIL LIGHTS



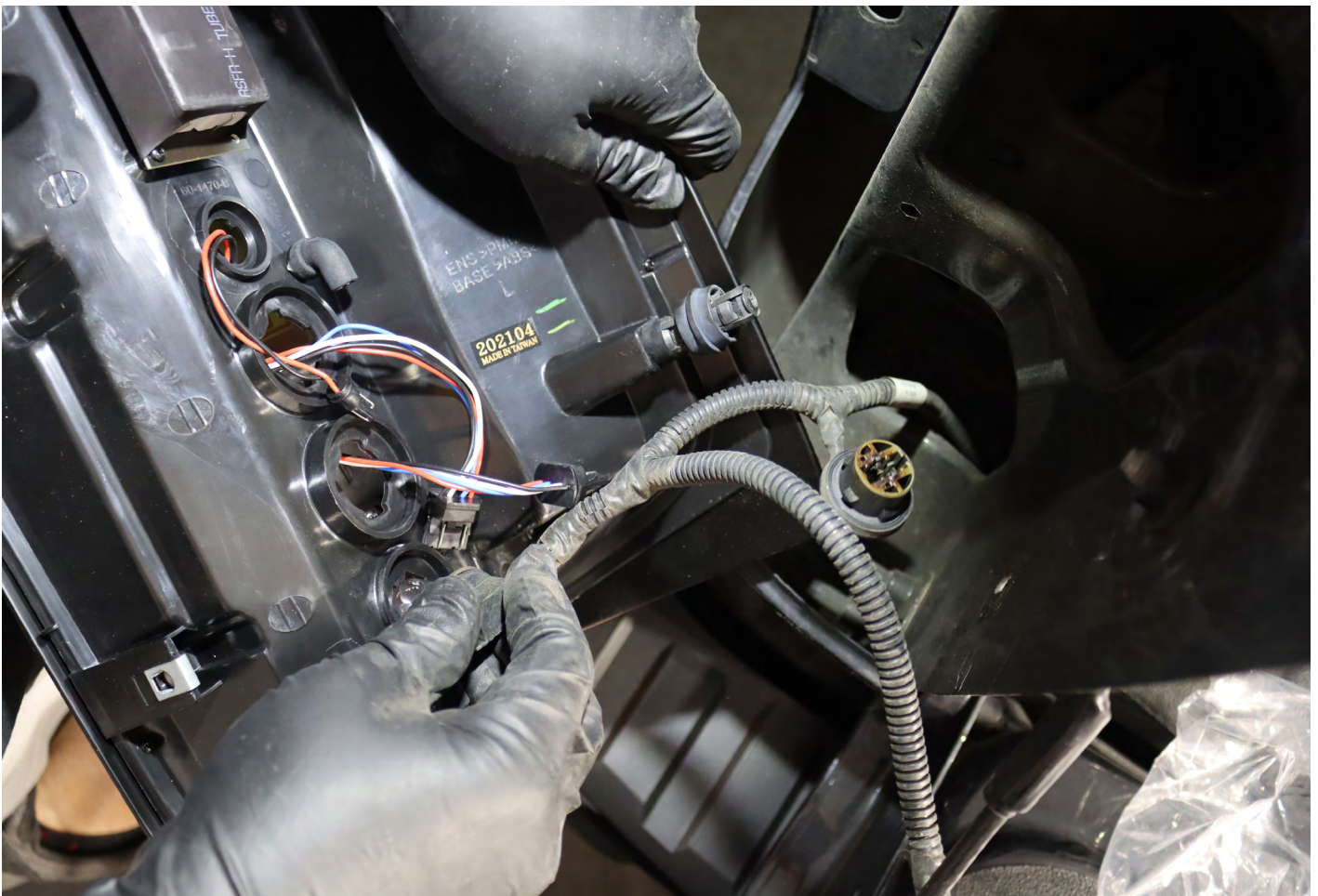
STEP 1. PLUG THE TAIL LIGHTS

Plug the brake light & turn signal wires into the new ALPHAREX tail lights' sockets.





Close and secure the light sockets and plug the reverse light and light bulb.



STEP 2. INSTALL THE TAIL LIGHTS

Gently push the tail light into the mounting position and use T15 screwdriver to tighten the top and bottom screws.



Please repeat the same process for the other side of the tail light.

NOTE: *Whenever using a power wrench, please make sure do not overtighten the bolts.*



STEP 3. COMPLETE INSTALLATION

Congratulations!
you have completed the installation for ALPHAREX 14-18 GMC Sierra PRO-Series LED tail lights.

