



**TEL: 1-866-XANATOS**

## **Installation Instructions**

### **Impact Side Steps**

**2007-2018 Chevrolet Silverado 1500/2500/3500 Crew Cab**

**2007-2018 GMC Sierra 1500/2500/3500 Crew Cab**

**PART #IM-CHSICC**

**PARTS LIST:**

(A)	32	Hex head bolts(M8-1.25*30mm)	(F)	2	Step bars
(B)	32	Lock washers(8mm)	(G)	1	Passenger Front Mounting brackets
(C)	56	Flat washers (8mm)	(H)	8	Mounting brackets
(D)	24	Hex head nuts (M8-1.25)	(I)	1	Spacer
(E)	8	Long U-Clip (M8-1.25)			

**PROCEDURE:**

- 1: Read and understand instructions completely before beginning installation. Remove all old steps and hardware from truck.
- 2: Locate the driver’s side step (the notched end of the RT Step goes to the front of the vehicle). See (fig.A)
- 3: The driver side step on gas and diesel trucks is mounted with (H) brackets that bolt to the inside rocker panel and pinch weld area. Notice the orientation of the brackets, there are 4 driver side and 4 passenger sides. Some truck may have threaded inserts in the inside rocker, if not use provided U-Nuts as shown in (fig.c). Using provided 8mm bolt, two flat washers, lock washer and nut, bracket (H) to the pinch weld directly under where the threaded insert is or U-Nut is attached (fig.C). If you have either a gas or diesel without DEF tank, mount passenger side brackets the same as driver side and proceed to step 5, if you have a diesel with DEF tank proceed to step 4.
- 4: The front passenger side bracket on DEF diesel trucks use G, this bracket mount to the front body and pinch weld/fender. Remove front body mount bolt and insert I, keep the factory body mount bushing on top of G as shown in (fig D). Once G is attached to the body mount, the other mounting tab will line up with a factory threaded insert in the pinch weld, there may be a bolt in this insert. Remove factory bolt and line up G. If G does not fit flush with the bottom of the pinch weld insert provided spacer I and bolt G into place using provided hardware (fig D). 2014-2015 GMC Diesel trucks with factory fender flare will need to be trimmed for I to fit.
- 5: Once step brackets are fitted, loose fit step using provided hardware (fig B&C). Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back the HAND TIGHTEN the step to the brackets.

