

Rear Outer Control Arm Bushings BK004

Required Tools:

- Hydraulic jack and 2 stands (lift optional but recommended)
- Wrenches 15mm, 18mm
- Sockets 18mm, T30 Torx
- Pry-bar

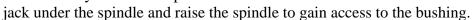
Installation:

- Lift vehicle and support with stands under the rocker jack points shown in Image 1.
- 2. Remove both rear wheels.
- 3. Using an 18mm wrench and socket, remove the outer mounting bolt on the trailing arm then pull down the arm to provide access to the control arm. See **Image 2** below.



- 4. Using an 18mm wrench and socket, remove the lower shock mounting bolt from the control arm. See **Image 3** above.
- 5. Disconnect the sway bar end-links using a 15mm wrench and T30 torx bit. See **Image 4**.
- 6. Using an 18mm wrench and socket, remove the outer mounting bolt on the control arm and lower the control arm to provide access to the bushing.

 NOTE: it may be easier to put a bottle









Rear Outer Control Arm Bushings BK004 (Continued)

- 7. Using a bushing removal tool, press the OE bushing out of the spindle.
- 8. Insert the BMR polyurethane bushing halves.
- 9. Lube the inside of the BMR bushings then install the center sleeve.
- 10. Lift the control arm back into place and insert the bolt.
- 11. Torque to 85 ft/lbs.
- 12. Insert the shock bolt and torque to 85 ft/lbs.
- 13. Re-connect the sway bar end-link and tighten
- 14. Mount the trailing arm and insert the mounting bolt. Tighten to 85 ft/lbs.
- 15. Mount wheels and lower vehicle.