

PART NUMBER: T4R1432CMB  
 PRODUCT: LED GRILL MOUNTED BRACKET  
 APPLICATION: 14-18 TOYOTA 4RUNNER

PARTS INCLUDED	QTY.
Driver side bracket	1
Passenger side Bracket	1
LED light mounts	2
Multi-mount bracket	1

HARDWARE DESCRIPTION	QTY.
<b>HWKT-00013X</b>	
M6x50mm hex head bolt	2
M6 washers	2
3/4" Aluminum spacer	2
M8 Flanged Nuts	2
M8x20mm Flanged Hex bolt	2



**Step 1** You will have to remove the front bumper. To do this, first remove the (x13) pushpins to release the plastic cover and remove.



**Step 2** Remove the (x3) bolts that attaches the top of the grill. The will be one in the center and one to the left and right of the upper grill.



**Step 3** Next, remove the (x3) bolts that attach the inner fender (both sides).

**Step 4** Remove the bottom (x2) bolts that attach the lower valance.



**Step 5** Remove the (x2) bolts from under the corner of the bumper (both sides).



**Step 6** Unplug the harness from the driver and passenger side fog lamps.

**Step 7** Next, carefully pull the bumper out from the fender clips (both sides) and remove bumper and set aside. No special tools are needed for this step; it can be done by hand.

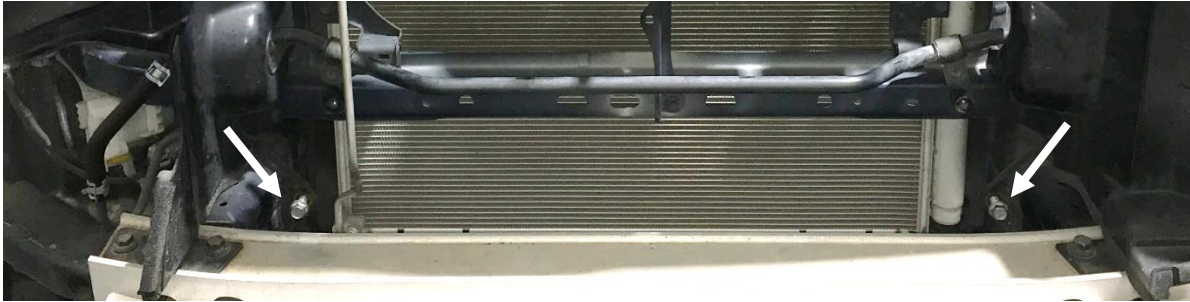


**Step 8** Remove the (x2) 6mm bolts that attach the cooling line to the core support and discard.





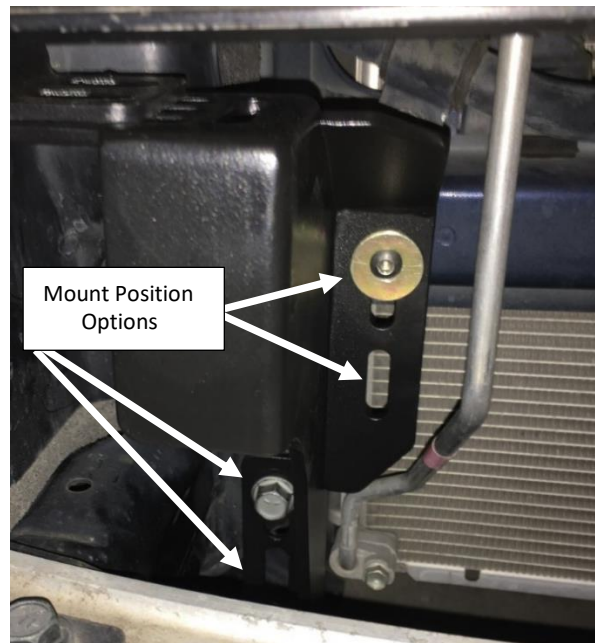
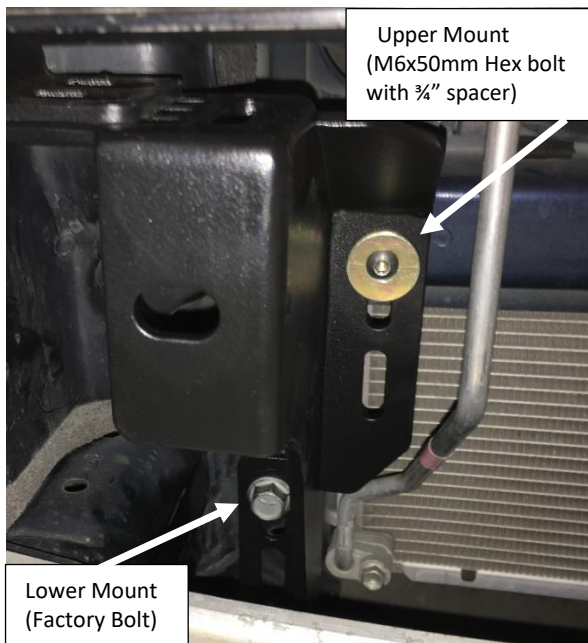
**Step 9** Remove the (x2) factory core support bolts and set aside, do not discard.



**Step 10** Install the passenger and driver side LED bracket. To do this, start with the lower mounting position using the factory M10 bolt removed in step 9. Leave loose for now.

**Step 11** Using the supplied M6x50mm hex bolt,  $\frac{3}{4}$ " aluminum spacer and m6 washer, fasten the upper mount and leave loose. **Note. There are two mounting positions you can use to center your light in the grill depending on which manufacture you choose.**

Passenger Side



**Step 12** Install the Multi-mount bracket to the two LED brackets and secure with the supplied M8x20mm flanged hex bolts and flanged m8 nuts. Leave loose for now

**Step 13** After final adjustment, tighten all hardware.

**Step 14** Next, install desired light/lights and wire to manufactures specs.

**Step 15** Re-install factory bumper and secure.

