

# T-REX

## GRILLES



# TORCH SERIES GRILLE

MAIN GRILLE - #6312671

## 2015 CHEVROLET COLORADO

### NOTE BEFORE INSTALL:

Your factory grille components and other vehicle front end features may be visible once your new grille is fully installed. To counter this visual element, we have found that you can hide or mostly eliminate the components by blacking out with flat black aerosol spray paint, plasti-dip or any other similar product. If you choose to take on this extra modification, you are advised to mask off any parts or panels that you do not wish to paint over.

T-REX TRUCK PRODUCTS DOES NOT TAKE ON ANY RESPONSIBILITY FOR THIS ADDITIONAL MODIFICATION.

### PARTS INCLUDED

- (1) Main Grille Replacement Black - Part #6312671
- (1) 30" Curved LED BAR

### HARDWARE INCLUDED

- (1) Grille Mount Top Plate
- (2) Grille Support Tab Brackets
- (2) Front Mounting Brackets
- (8) #3-32 Nylon Nuts
- (8) #6 Zinc Plated Washers
- (10) #8 Phillips Self-Tightening Screws
- (10) #8 Long U-Nuts
- (2) #8 x 1.25" 6 head screws
- (2) #8 U-Nuts
- (4) M8 Hex Nuts
- (4) #10 Zinc Plated Washers
- (2) Flat Push Nuts
- (1) Anti-Theft Torq Bit



### TOOLS REQUIRED

- Socket Set
- Socket Extension
- Basic Wrench Set
- Torx Bit Set
- Screwdriver Set
- Flash Light

### GRILLE INSTALLATION GUIDE

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment and assist with technical questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL / VEHICLE.

#### STEP 1 DISASSEMBLY

- 1) Turn off engine and chalk tires with stop block. Open Hood.

#### PRO TIP:

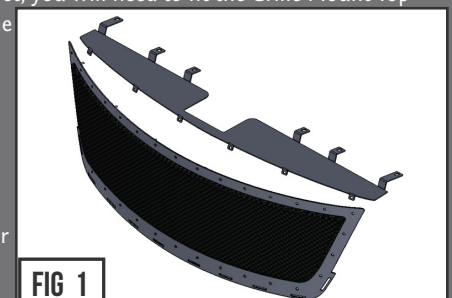
Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to exposed chrome, fender bumper valance. This will help protect the paint and finish of your vehicle.

#### STEPS 2-4

#### SEE FIGURES 1-3

- 2) Layout and assemble your Grille Kit. First, you will need to fit the Grille Mount Top Plate to the grille's inner lip located on the top side frame. Use the (8) Nylon Nuts and (8) Zinc Plated Washers.

- 3) Now you are ready to move onto the removal of vehicle's front bumper fascia. Start under the nose of the vehicle, remove (6) more screws to loosen exterior bottom bumper fascia component.



# TORCH SERIES GRILLE

## GRILLE INSTALL - CONTINUED

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### STEPS 4 - 6

SEE FIGURES 3 - 7

- 4) Remove (10) screws to loosen and remove wheel well fender liner.
- 5) In the front wheel well peel back the fender liner to access the (3) 7mm bolts that fix lower bumper to front fender. Bolts can be located inside and behind fender liner. Loosen and remove nuts.
- 6) Disconnect plugs to fog lights for both driver and passenger sides of vehicle.



### STEP 7

SEE FIGURE 8

7) Remove (2) bolts located in lower bumper opening behind and underneath. These may be tricky to find so grab a flash light and locate them way up deep inside a small dark plastic shell with hole for your 10 mm socket, long extension, and swivel.



### STEP 8

SEE FIGURE 9

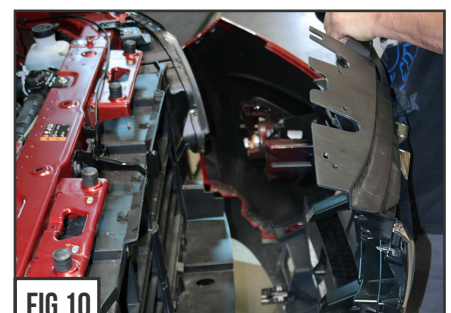
8) Remove (6) screws across the top that hangs and secures upper grille shroud.



### STEP 9

SEE FIGURE 10

9) For this next step, it may be advised to enlist a friend to help pull and remove the front bumper fascia from the rest of the vehicle. It should now be easily freed and loose. You may need to firmly pop free the tabs near the headlights that secure the front fascia to the fenders.



## GRILLE INSTALL - CONTINUED



# TORCH SERIES GRILLE

GRILLE INSTALL - CONTINUED

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## 2015 CHEVROLET COLORADO

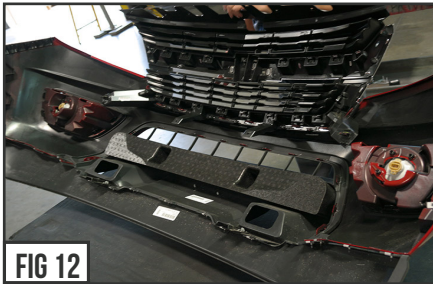
### GRILLE / BUMPER FASCIA REMOVED FROM VEHICLE



#### STEP 10

SEE FIGURE 11 - 14

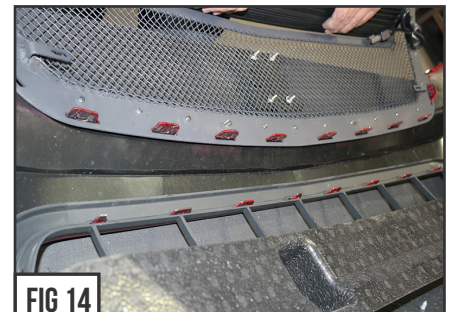
10) With the front fascia assembly removed and set down on a flat cushioned surface, use a flat head screwdriver and carefully pry in to release (10) plastic tabs that holds the grille in place and secured to the front bumper fascia. The middle grille piece should now be free and set aside.



#### STEP 11

SEE FIGURE 14

11) Take assembled grille insert and place over the (10) plastic tabs aligning with the defined holes.



#### STEP 12

SEE FIGURE 16

12) Use (10) Long U-nuts and slide over tabs. You may find it easier to pry open U-Nut with a broad flat head screwdriver to slide over tabs.



#### STEP 13

SEE FIGURE 17

13) Insert provided screws into all placed U-Nuts and using Phillips head screwdriver, screw down and tighten grille replacement to front bumper fascia. It is important to "marry" the grille seamlessly and tightly to the bumper fascia so that you can eliminate any gaps or overlaps visible from the exterior side.



GRILLE INSTALL - CONTINUED

# TORCH SERIES GRILLE

GRILLE INSTALL - CONTINUED

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### GRILLE / BUMPER FASCIA REMOVED FROM VEHICLE



FIG 18

#### STEP 14 & 15

SEE FIGURE 18

14) Attach grille support tab brackets to inside grille lip studs and tighten using provided hardware.

15) Slip on long U-nuts over the end of the support tab brackets that were just attached to new replacement grille.



FIG 19



FIG 20



FIG 21

#### STEP 16

SEE FIGURES 19 & 20

16) Take the supplied front mounting brackets, identify drivers side and passengers side and secure to factory bumper support tab using provided hardware. Vehicle Mounting tab locations are found just below headlight units. Slip on long U-Nuts over the end of the front mounting brackets.

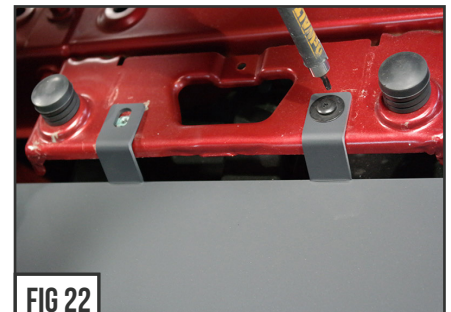


FIG 22

#### STEP 17

SEE FIGURE 21

17) You are now ready to reinstall the front bumper fascia back on the nose of the vehicle. Grab your friend and carefully set it into place.



FIG 23

#### STEP 18

SEE FIGURES 22 & 23

18) Reverse the bumper removal order process to re-install vehicle components. Start by inserting the (6) screws across the top that hangs and secures top grille frame.

#### STEP 17

SEE FIGURE 24

17) Push back into place the front bumper fascia so that the plastic body will meet and sit flush with the front fenders and hug the edge of the head lamps.



FIG 24

GRILLE INSTALL - CONTINUED



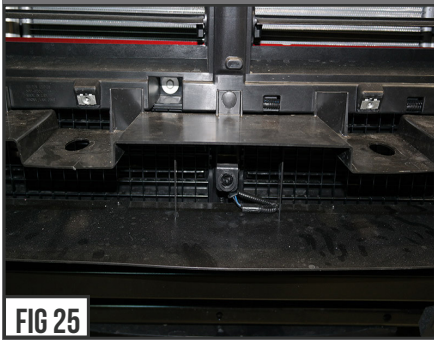
# TORCH SERIES GRILLE

GRILLE INSTALL - CONTINUED

MAIN GRILLE - #6312671

## 2015 CHEVROLET COLORADO

### GRILLE / BUMPER FASCIA INSTALLED ON VEHICLE



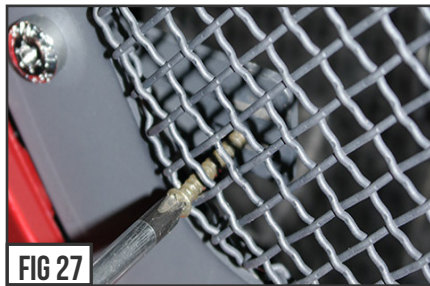
#### STEP 18

18) In the front wheel wells, peel back fender liner to fix the 7mm bolts that secure the lower bumper to front fender. For now leave fender liner loose incase final adjustments are needed.

#### STEP 19

SEE FIGURE 17 FOR VIEW WITH GRILLE REMOVED

19) Move to the front nose of vehicle and with the (2) bolts previously removed. Re-insert and tighten the (2) bolts located in lower bumper opening behind and underneath. These may be tricky to find so grab a flash light and locate them way up deep inside a small dark plastic shell with hole for your 10 mm socket, long extension, and swivel.



#### STEP 20

SEE FIGURES 27 & 28

20) Locate the tabs behind the grille mesh in the lower corners (where you previously installed the U-Nuts mounting plate onto the support tab bracket). Use the long screws found in your provided hardware kit and run the down fairly tight.



#### STEP 21

SEE FIGURE 29

21) Plug in the Fog light electrical connection.



#### STEP 22

SEE FIGURE 30

22) Under the nose of the vehicle, insert the (6) screws to reattach the exterior bottom bumper fascia component to the vehicle's underbody.



#### STEP 23

SEE FIGURE 31

23) Insert screws back into fender liner.

GRILLE INSTALL - COMPLETE!

# TORCH SERIES GRILLE

INSPECT YOUR WORK

MAIN GRILLE - #6312671

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STEP 24 POST INSTALLATION VISUAL INSPECTION

SEE FIGURES 32 - 33

24) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. Finally confirm grille is tight and secure. Check over all vehicle hardware to proper tightness. Install complete! If adjustment is needed, you can loosen the hardware mounts and shift side to side or up & down to achieve proper look.





## T-REX GRILLES PRODUCT WARRANTY

### T-REX GRILLES PRODUCT WARRANTY

T-REX Truck Products warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. T-REX Truck Products warrants the finish of its grille products for a 3 year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. T-REX Truck Products reserves the right to repair or replace a defective product at its sole discretion. Any T-REX product must be returned to T-REX for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at T-REX Truck Products expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

## LED LIGHTING EQUIPMENT INSTALLATION / DISCLAIMER

### WARNING

**PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE.** T-REX IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING CONFIGURATION OPTIONS AVAILABLE. T-REX Truck Products cannot be held liable due to improper component installation and / or faulty wiring.

### GENERAL GUIDELINES

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

### GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: T-Rex Torch Series Grilles (with LED Light Bars installed), and LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: Light Bars in Torch Series Grilles are installed flush with the grille from the factory. This may or may not be the ideal angle for each light depending on the configuration of your vehicle and its options and/or modifications. To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at a distance of approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.

NOTE 4: An optional universal wiring harness (part# 639HAR1) is also available that includes high-heat & oil/fuel resistant wires, waterproof connector, 12v relay, 12v rocker switch, in-line fuse holder. Our universal wiring harness significantly expedites the installation process but is not a vehicles specific "Plug & Play" product and does not eliminate the need for a professional installation.

Please contact your local T-Rex dealer for more information or visit [www.trexillet.com](http://www.trexillet.com).

## GRILLE CARE INFORMATION

### GRILLE CARE INFORMATION

T-REX grilles are finest in the industry but do require normal care. Wash regularly as you would when caring for your vehicles. Never use dish soap.

### POLISHED FINISH

T-REX polished grilles should be waxed at the same time that you wax the vehicle and can be cleaned with soap and water. A polished finish can be cared for in the same fashion that would care for your vehicles factory chrome. Never leave wet water spots as that may leave a blemish.

### MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance.

To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips.

Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection.

Do not use wax, detail spray, armorall®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terry cloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels," and shine enhancement products can damage matte paint.

Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning—rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use micro fiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

### GLOSS BLACK FINISH

T-Rex Grilles with Gloss Black Powder Coated Finish may be washed regularly as you would when caring for your vehicles finish using soap and water. T-REX grilles should be waxed at the same time that you wax the vehicle. As a general rule, anything you use to clean your vehicles painted surfaces can be used to clean and maintain your T-REX grille. A Gloss powder Coated Finish can be cared for in the same fashion that you would care for your vehicles factory paint job. Never leave wet water spots as that may leave a blemish.