

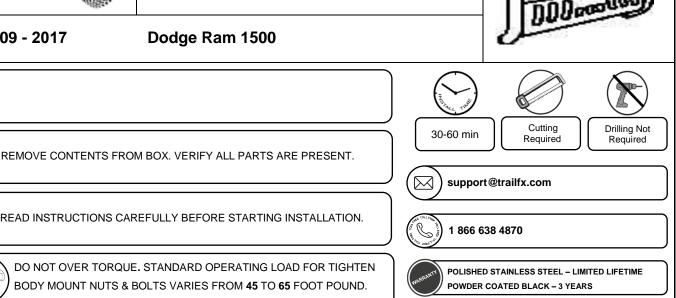
# 3" Bull Bar

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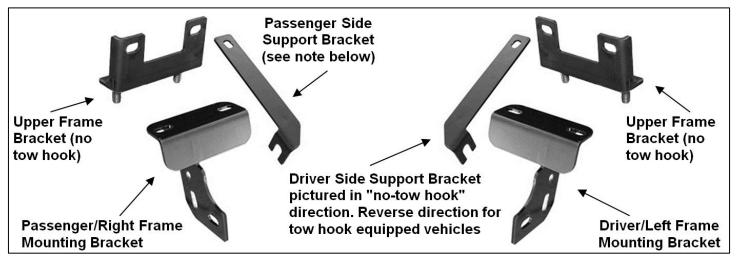
Part No.1320211091/3

Fits: 2009 - 2017

# Dodge Ram 1500

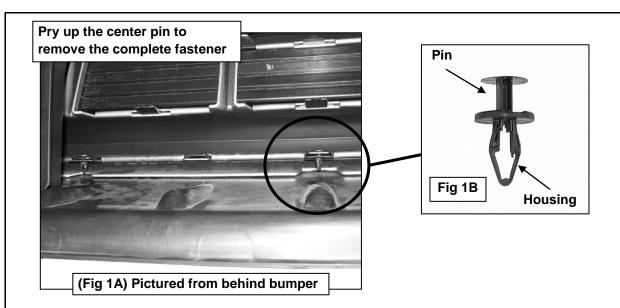


PARTS LIST: Qty **Part Description** Qty **Part Description** Bull Bar 10 12mm Lock Washers 1 Upper Frame Brackets (for trucks without tow hooks 2 8 12-1.75mm Hex Nuts onlv) 1 Driver/Left Frame Mounting Bracket 2 10-1.5mm x 35mm Hex Bolts 1 Passenger/Right Frame Mounting Bracket 2 10mm Lock Washers Driver/Left Support Bracket 10mm Flat Washers 1 4 1 Passenger/Right Support Bracket 2 10-1.5mm Hex Nuts 12-1.5mm x 30mm Special Fine Thread Hex Bolt 2 2 5-.8mm x 15mm Button Head Allen Bolt (for trucks without tow hooks only) 4 12-1.75mm x 35mm Hex Bolts 4 5mm Flat Washers 2 14 12mm Flat Washers 5mm Nylon Lock Nuts Wrench (Allen bolt) 1



# INSTALLATION PROCEDURE

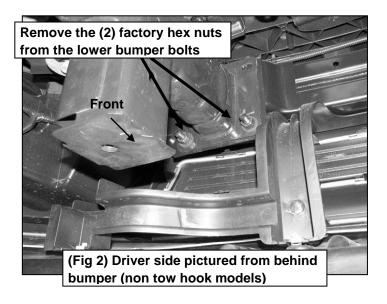
Starting at the underside of the front bumper, carefully remove the plastic splash guard. NOTE: Depending on the model of 1. truck, the splash guard may be attached to the bottom of the truck with hex bolts and several two-piece plastic push-in clips, (Figure 1A). Remove all hex bolts then locate the clips behind the bumper cover. Pry up on the center pin of the clip with a small flat blade screwdriver and remove the entire clip, (Figure 1B). Pay close attention to the type and location of all factory hardware for reinstallation. The splash guard may also be attached to the bumper cover with rivets at the corners. Use wire cutters to remove the rivets. Once all fasteners have been removed, move splash guard to a clean stable work area.



2. Next, determine if the truck is equipped with tow hooks.

## For models without tow hooks:

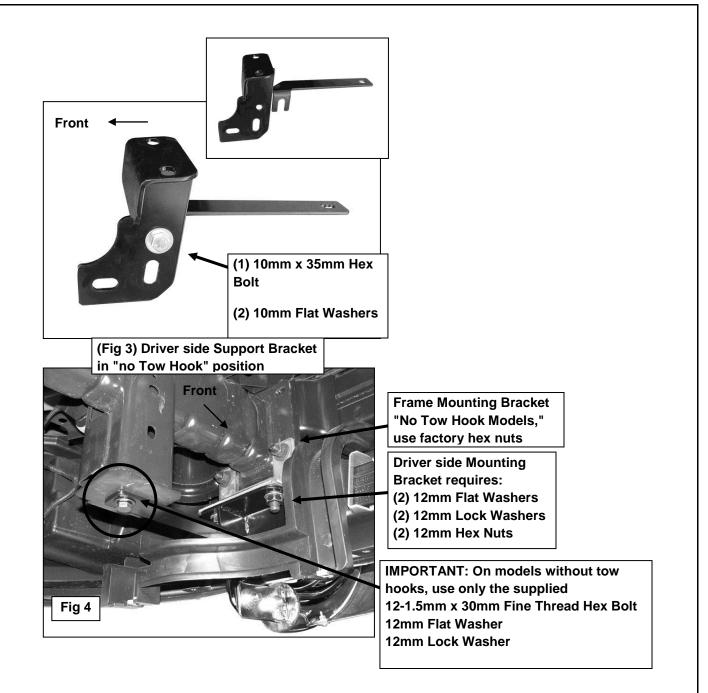
a. Remove the hex nuts from the two lower factory bumper bolts, (Figure 2).



- Select (1) Upper Frame Bracket, (will fit left or right-without tow hooks only), and the driver side Mounting Bracket, (Figure 3). Bolt the two Brackets together with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, (Figure 4). Do not tighten at this time.
- c. Insert the assembled Mounting Bracket up from behind the bumper and align the holes in the Mounting Bracket with the bumper bolts. Attach the Bracket to the bumper bolts using the factory hex nuts and snug but do not tighten the hardware, (Figure 4).
  NOTE: On some vehicles, it may be appiar to assemble the two piece bracket on the vehicle, lastell the Upper Erame.

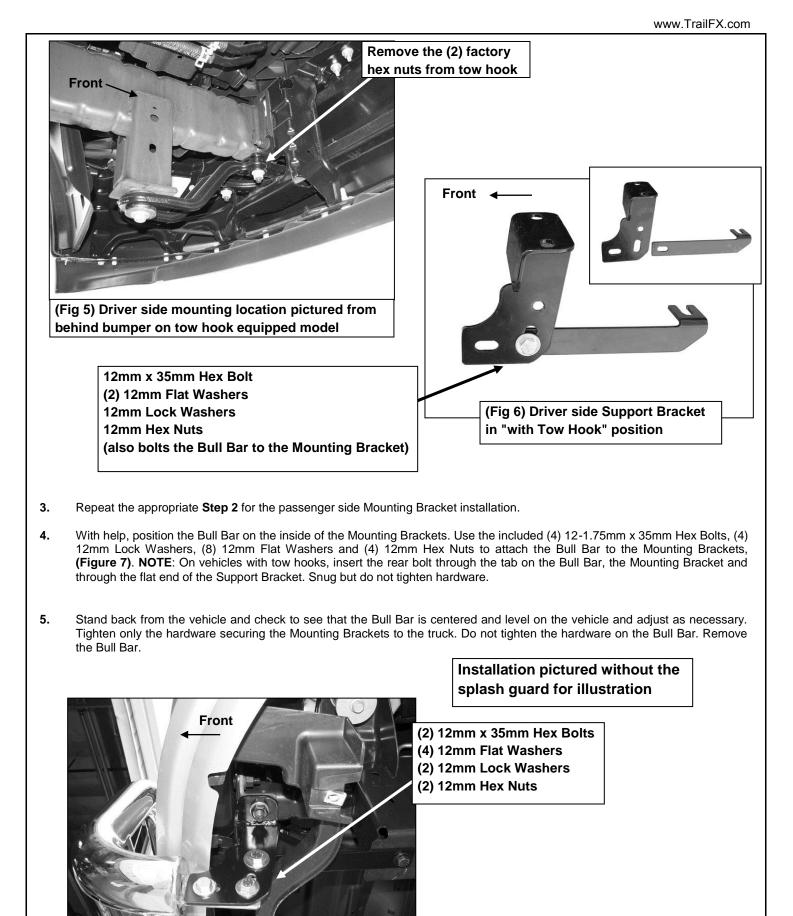
**NOTE:** On some vehicles, it may be easier to assemble the two-piece bracket on the vehicle. Install the Upper Frame Bracket first, then bolt the Mounting Bracket to the bottom as previously described.

- d. Install the driver side Lower Support Bracket with the bent end toward the front of the vehicle, (Figures 3 & 4). Bolt the Support Bracket to the inside of the Lower Mount using the top round hole in the Lower Mounting Bracket with the included (1) 10mm x 35mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut.
- Attach the flat end of the driver side Bracket to the frame with (1) 12-1.5mm x 30mm Special Fine Thread Hex Bolt, (1) 12mm Flat Washer and (1) 12mm Lock Washer, (Figure 4). IMPORTANT: The hole in the bottom of the frame is <u>fine</u> thread. Only use the 12-1.5mm x 30mm Hex Bolt provided in the hardware kit. Snug but do not tighten all hardware at this time.



#### For models with tow hooks:

- a. Remove the (2) hex nuts holding the front of the tow hook to the back of the bumper, (Figure 5).
- b. Select the driver side Lower Mounting Bracket, (Figure 6). Hang the Bracket from the tow hook mounting studs using the factory Hex Nuts. Do not tighten hardware at this time.
- c. Line up the flat end of the driver side Support Bracket to the inside of the Lower Mounting Bracket, The Support Bracket will use the rear hole for the Bull Bar. Do not attach at this time.
- d. Attach the bent end of the Support Bracket to the rear tow hook bolt. Loosen the rear mounting bolt for the tow hook. Insert the slotted end under the head of the factory bolt, (Figure 6).
- e. Snug but do not tighten all hardware at this time.



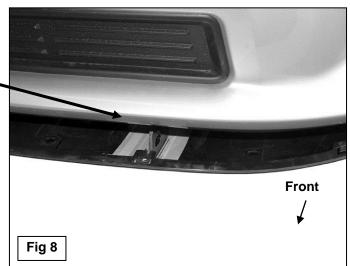
6. Next, hold the splash guard up to the bumper cover and align it with the mounting points, (Figure 8). Mark the location of the Mounting Brackets onto the back of the splash guard, (Figure 9). Cut an approximately 1/2" wide by 4" long slot in the splash guard as pictured in Figure 10. NOTE: The size of the slot is an estimate only and may vary due to different factory designs for the splash guards and front bumper covers. Also, additional cutting may be required to clear the Support Bracket on vehicles equipped with tow hooks. IMPORTANT: To maintain the integrity of the splash guard, do not cut the slot any larger

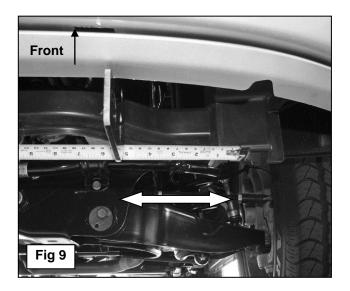
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than necessary. Do not cut through the front or back edges of the cover, (Figure 10). Make several small cuts first and check the fit often for a clean installation.

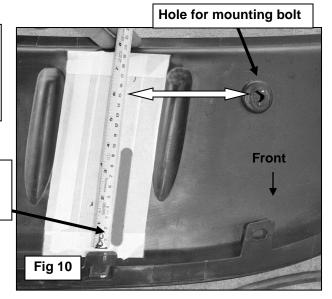
Hold the splash guard up to the brackets and mark location for cutting to clear brackets. Cut only what is needed to insert bracket through the splash guard.



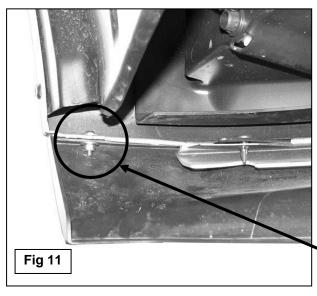


Measure the distance from the mounting point for the splash guard to the bracket on the driver and passenger side. Use this measurement as a reference point to check location before cutting the 1/2" wide x 4" long slot

> Cut only what is needed to insert bracket through the splash guard. Do not cut through the front edge of the splash guard



7. Check the fit and reinstall the splash guard using the factory hardware. Use the included (2) 5mm x 15mm Allen Bolts, (4) 5mm Flat Washers and (2) 5mm Lock Nuts to replace the rivets if required, (Figure 11).



# Installation pictured without the splash guard for illustration

If required, replace the rivet at the corner of the splash guard with the supplied: 5mm x 15mm Button Head Allen Bolt (2) 5mm Flat Washers 5mm Nylon Lock Nut

- 8. Reinstall the Bull Bar described in **Step 5**, **(Figure 7)**.
- 9. Level and adjust the Bull Bar and tighten all hardware.



#### PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

## FAQ's

## 1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

#### 3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors. Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

#### 5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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