



Front Tubular Door

Part: JL04FD



Fit: 2018 - Current

Jeep Wrangler JL



TO AVOID BEING SCRATCHED, PLEASE PROTECT THE SURFACE OF THE TAILGATE VENT COVER CAREFULLY.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



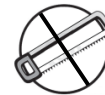
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



PLEASE USE SAFETY GLASSES & ENSURE TO BLOCK VEHICLE MOVEMENT DURING INSTALLATION PROCESS



60-180 min



Cutting Not Required



Drilling Not Required



support@trailfx.com



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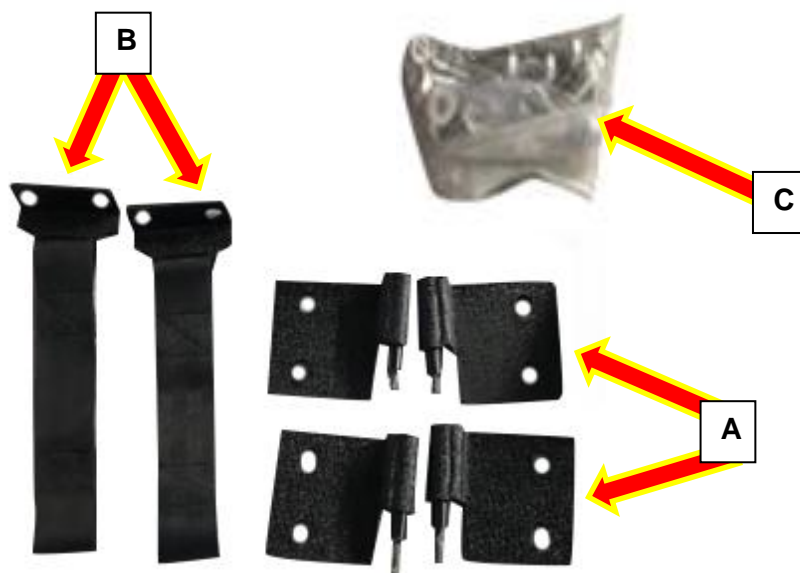


WARRANTY POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

FRONT TUBULAR DOOR PARTS LIST

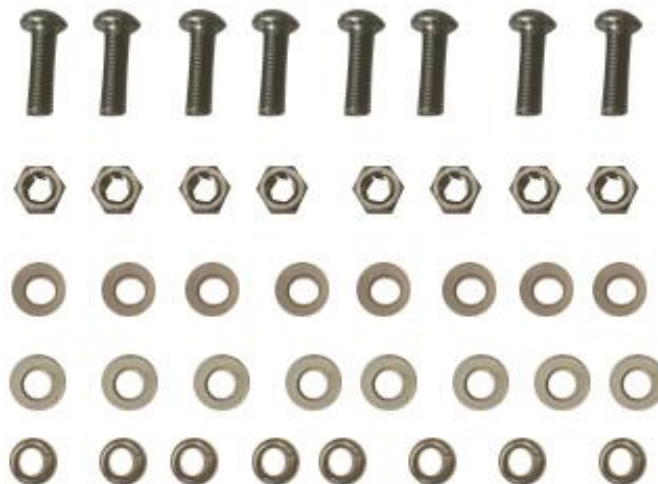
Qty	Part Description	Qty	Part Description
2	Tube Door (Q235)	2	Safety Belt (B)
4	Hinges (Q235) (A)	1 Set	Hardware Kit (C)

FRONT TUBULAR DOOR INSTALLATION PARTS LIST IMAGES



FRONT TUBULAR DOOR INSTALLATION PARTS LIST

Qty	Part Description	Qty	Part Description
8	M8x25 Half Round Head Socket Hexagon Bolt	8	M8 Spring Washer
16	M8x16x1 Flat Washer	8	M8 Nuts



INSTRUCTION PROCEDURE

1. Assemble the doors as shown below.
2. Remove the factory installed front door. Raise the front tubular door up into place and align the (2) holes on the frame with the holes on car on the doors.
3. Close the door and debugging screws.
4. Fasten safety belt in doors
5. Install the OEM vehicle bolts
6. Installation completed.

A: Door Assembly

Step 1



Assemble to doors parts and the safety belt (4xM8*25 bolts, 8xM8 flat washers, 4xM8 Spring washers, 4xM8 nuts)

Step 2



Front door Installation as Illustrated below

Step 3



Fix the door and debugging screws.

Step 4

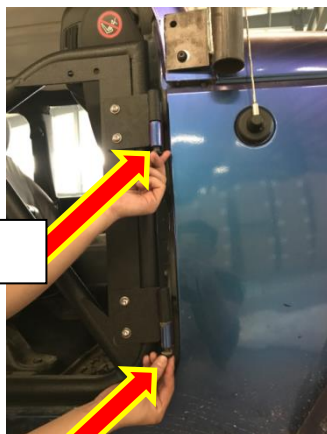


Fasten safety belt in doors



Fasten safety belt in doors

Step 5



Install OEM vehicle bolts

Install OEM vehicle bolts

Step 6



Recheck hardware count as per the part list.
Installation completed



Installation completed

NOTE:

- ❖ Mirror brackets available on TrailFX website as an optional accessory for purchase.
- ❖ Brackets available for both OEM MIRRORS and aftermarket mirrors.

PRODUCT CARE

1. Periodically check the product to ensure all fasteners are tight and components are intact.
2. Regular waxing is recommended to protect the finish of the product.
3. **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
4. Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
5. Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Mounting bracket are not getting installed properly.**

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

2. Products are thumping / rattling after installation.

Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

3. Missing / Excess Hardware.

Recheck hardware count as per the part list.

4. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Check out these other TrailFX Products!!

www.TrailFX.com



FULL FRONT REPLACEMENT BUMPER



REAR REPLACEMENT BUMPER



3.5 INCH OVAL BULL BAR



6" OVAL BENT STEP BAR

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