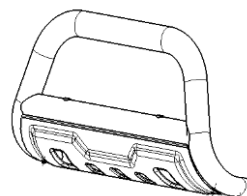




3.5" Oval Bull Bar

Part No. B1503S/B



Fits: 2009-2018 RAM 1500 (Excl. Rebel & Warlock Trims / Incl. 2019-Current Ram 1500 Classic)



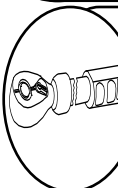
THE BULL BAR MAY INTERFERE WITH PARKING SENSORS, PROXIMITY SENSORS AND CRUISE CONTROL SENSORS.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTENING BODY MOUNT NUTS & BOLTS VARIES FROM 7 TO 8.5 FOOT POUND FOR M6, 18 TO 20 FOOT POUND FOR M8, 35-40 FOOT POUND FOR M10 AND 60 TO 70 FOOT POUND FOR M12.



60-180 min



Cutting Required



Drilling Not Required



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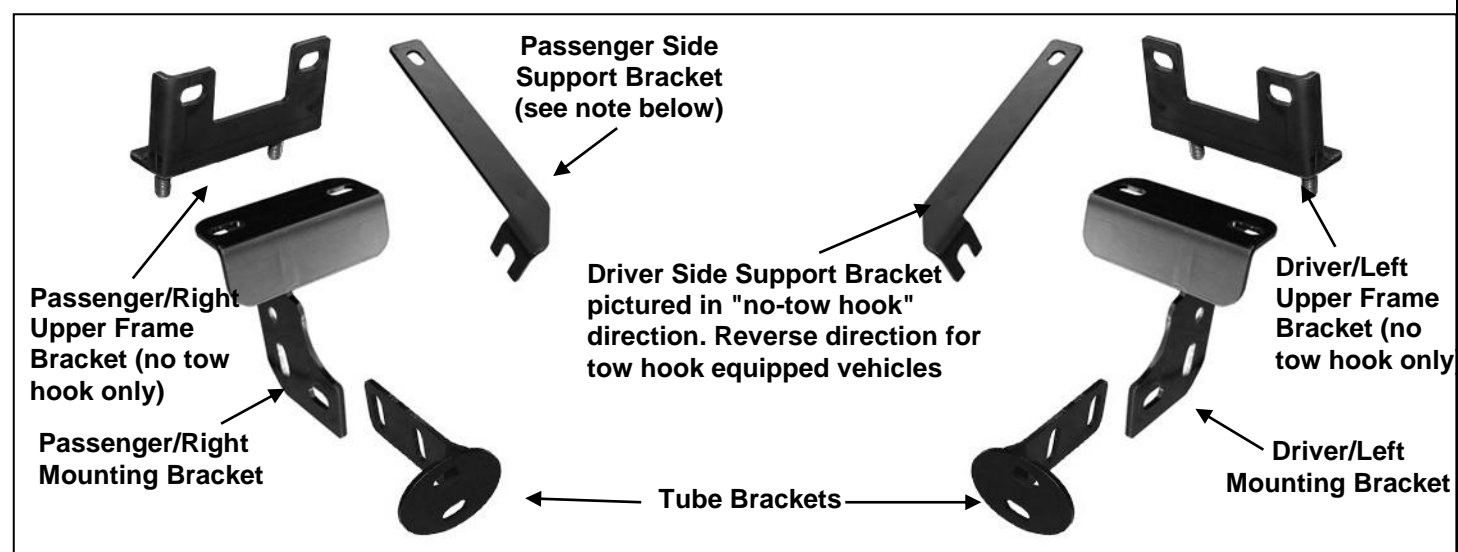
1 866 638 4870



POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Bull Bar	2	10-1.5mm x 35mm Hex Bolts
2	Tube Brackets (Bull Bar) passenger or driver side	2	10mm Lock Washers
1	Driver/Left Upper Frame Brackets (models w/o tow hooks only)	4	10mm x 27mm OD x 3mm Flat Washers
1	Passenger/Right Upper Frame Brackets (models w/o tow hooks only)	2	10-1.5mm Hex Nuts
1	Driver/Left Mounting Bracket	4	8-1.25mm x 35mm Hex Bolts
1	Passenger/Right Mounting Bracket	4	8mm Lock Washers
1	Driver/Left Support Bracket	4	8mm x 22mm OD x 2mm Flat Washers
1	Passenger/Right Support Bracket	4	6-1.0mm x 20mm Button Head Bolts
2	Light Brackets	4	6mm Lock washers
2	12-1.5mm x 30mm Special Fine Thread Hex Bolt (for models w/o tow hooks only)	4	6mm x 18mm OD x 1.6mm Flat Washers
4	12-1.75mm x 35mm Hex Bolts	2	5-.8mm x 20mm Button Head Allen Bolt
14	12mm x 32mm OD x 3mm Flat Washers	4	5mm x 10mm OD x 1mm Flat Washers
10	12mm Lock Washers	2	5mm Nylon Lock Nuts
8	12-1.75mm Hex Nuts	1	Wrench (Allen bolt)



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING IS REQUIRED. ASSISTANCE IS RECOMMENDED.

INSTALLATION MAY INTERFERE WITH FRONT BUMPER MOUNTED SENSORS. NOT RECOMMENDED FOR VEHICLES WITH "ACTIVE" LASER GUIDED CRUISE CONTROL SYSTEMS.

1. Start installation under the front bumper and carefully remove the plastic splash guard. **NOTE:** Depending on the model of truck, the splash guard may be attached to the bottom of the truck with hex bolts and several two-piece plastic push-in clips, **(Figure 1A)**. Remove all hex bolts then locate the clips behind the bumper cover. Pry up on the center pin of the clip with a small flat blade screwdriver and remove the entire clip, **(Figure 1B)**. Pay close attention to the type and location of all factory hardware for reinstallation. **IMPORTANT:** The splash guard may also be attached at the ends of the bumper cover with rivets. Use wire cutters to remove the rivets. Once all fasteners have been removed, move the splash guard to a clean stable work area.

2. Next, determine if the truck is equipped with tow hooks.

For models without tow hooks:

- a. Remove the hex nuts from the two lower bumper bolts, **(Figure 2)**.
- b. Select the Driver/Left Upper Frame Bracket, (without tow hooks only), and the driver side Mounting Bracket, **(Figure 3)**. Bolt the two Brackets together with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Do not tighten at this time.
- c. Insert the Mounting Bracket assembly up from behind the bumper. Line up the holes in the Mounting Bracket with the (2) bumper bolts. Attach the Bracket assembly to the bumper bolts with the (2) factory hex nuts. Snug but do not fully tighten the hardware, **(Figure 5)**.

NOTE: On some vehicles, it may be easier to assemble the two-piece bracket on the vehicle. Install the Upper Frame Bracket first, then bolt the Mounting Bracket to the bottom as previously described.

- d. Select the driver side Lower Support Bracket. Attach the bent end of the Support Bracket to the inside of the top hole in the Mounting Bracket with the included (1) 10mm x 35mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 4A)**. **NOTE:** On models without tow hooks, Support Bracket can be installed in either direction, **(Figures 4A & 4B)**.
- e. Attach the inner end of the Support Bracket to the frame with (1) 12-1.5mm x 30mm **Special Fine Thread** Hex Bolt, (1) 12mm Lock Washer and (1) 12mm Flat Washer, **(Figure 5)**. **IMPORTANT:** The hole in the bottom of the frame is **fine thread**. Only use the 12-1.5mm x 30mm Fine Thread Hex Bolt provided in the hardware kit. Snug but do not tighten all hardware at this time.

For models with tow hooks:

- a. Remove the (2) hex nuts holding the front of the tow hook to the bottom of the bumper bracket, **(Figure 6)**. Leave the rear hex bolt tight for the moment.
- b. Select the driver side Mounting Bracket, **(Figure 7)**. Attach the Mounting Bracket to the (2) tow hook mounting studs with the (2) factory hex nuts. Do not tighten hardware at this time.
- c. Loosen the rear tow hook bolt. Slide the inner bent end of the driver side Support Bracket between the bolt and the tow hook or replace with the included (1) 12-1.5mm x 30mm **Special Fine Thread** Hex Bolt, (1) 12mm Lock Washer and (1) 12mm Flat Washer, **(Figure 7)**. Do not tighten hardware at this time.
- d. Line up the flat forward end of the Support Bracket with the inside of the Mounting Bracket. The Support Bracket will attach to the lower rear hole in the Bracket. Do not attach at this time.

3. Repeat the appropriate **Step 2** for the passenger side Mounting Bracket installation.

4. Next, select (1) Tube Mounting Bracket, **(Figure 8)**. Bolt the Bracket to the end of the Bull Bar with (2) 8mm x 35mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 9)**. Leave hardware loose at this time. Repeat this **Step** to install the passenger side Tube Bracket.

5. With help, position the Bull Bar with Tube Brackets up to the inside of the Mounting Brackets. Use the included (4) 12-1.75mm x 35mm Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts to attach the Tube Brackets to the Mounting Brackets, **(Figures 9 & 10)**. **NOTE:** On vehicles with tow hooks, insert the 12mm rear Hex Bolt through the rear hole in the Mounting Bracket, the Tube Bracket in the middle and out through the flat end of the Support Bracket, **(Figure 7)**. Do not tighten hardware at this time.

6. Stand back from the vehicle and check to see that the Bull Bar is centered and level on the vehicle and adjust as necessary. Tighten only the hardware securing the Mounting Brackets to the vehicle first. Next tighten only the (4) 8mm Hex Bolts securing the Tube Brackets to the Bull Bar as described in **Step 4**. Do not tighten the 12mm hardware attaching the Tube Brackets to the Mounting Brackets. Remove the Bull Bar with Tube Brackets attached.

7. Hold the splash guard up to the bumper cover and align it with the mounting points, **(Figure 11)**. Mark the location of the Mounting Brackets onto the back of the splash guard, **(Figures 11—13)**. Cut an approximately 1" wide by 4" long slot in the splash guard, **(Figure 13)**. **NOTE:** The size of the slot is an estimate only and may vary due to different factory designs for the splash guards and front bumper covers. Also, additional cutting may be required to clear the Support Bracket on vehicles equipped with tow hooks. **IMPORTANT:** To avoid weakening the splash guard, do not cut the slot any larger than necessary. Do not

cut through the front or back edges of the cover, **(Figure 13)**. Make several small cuts first and check the fit often for a clean installation.

8. Reinstall the splash guard using the factory hardware. Use the included (2) 5mm x 15mm Allen Bolts, (4) 5mm Flat Washers and (2) 5mm Lock Nuts at the ends of the splash guard if required, **(Figure 14)**.
9. Reinstall the Bull Bar described in **Step 5, (Figure 10)**.
10. Level and adjust the Bull Bar and tighten all hardware.
11. Use the included (4) 6mm Button Head Bolts, (4) 6mm Lock Washers and (4) 6mm Flat Washers to plug the (4) threaded holes in the back of the cross bar, **(Figure 15)**.
12. If aftermarket lights, (not included), are to be installed, remove the rubber plugs on the top of the cross bar. Select (1) Light Bracket, **(Figure 16)**. Attach the light to the Light Bracket using the hardware included with the light. Attach the light and Bracket to the back of the Bull Bar with (2) 6mm Button Head Bolts, (2) 6mm Lock Washers and (2) 6mm Flat Washers, **(Figure 17)**. Adjust the light as desired. **NOTE:** Depending on light design, repeated removal and reinstallation of the light and Bracket may be required for proper adjustment. Tighten all hardware once properly adjusted.
13. Repeat **Step 12** to install the second light.
14. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

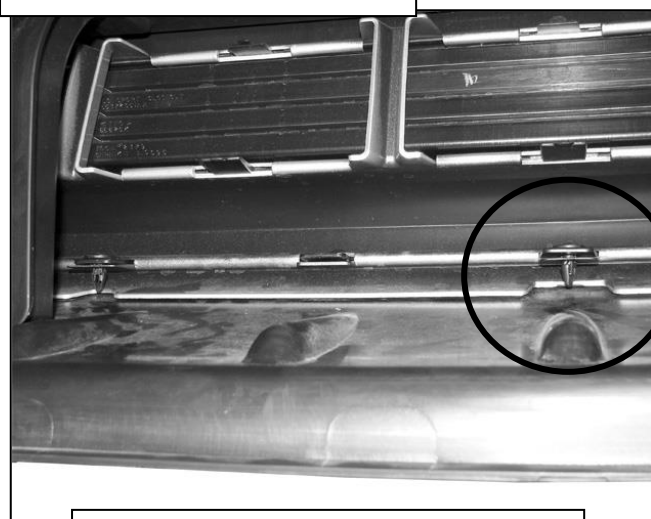
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Bull Bar.

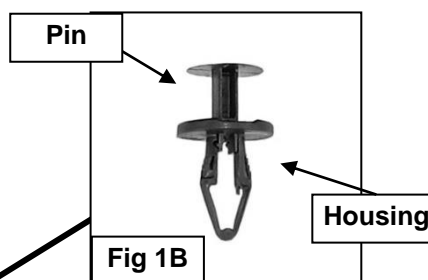
For gloss black finishes: Mild soap may be used to clean the Bull Bar.

Driver Side Installation Pictured

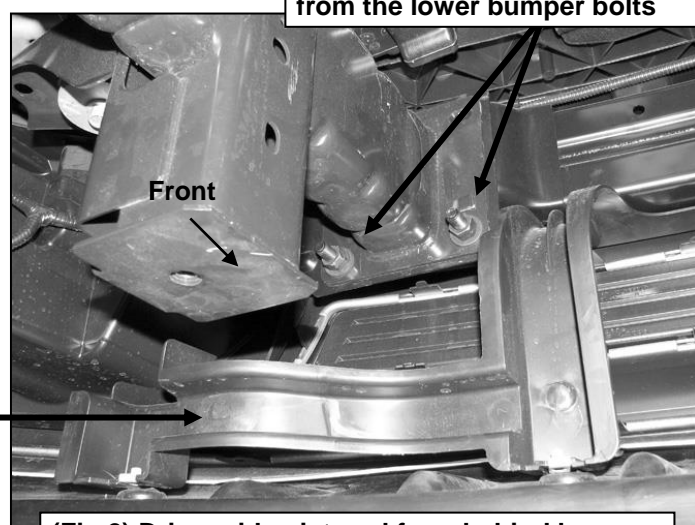
Pry up the center pin to remove the complete fastener



(Fig 1A) Pictured from behind bumper

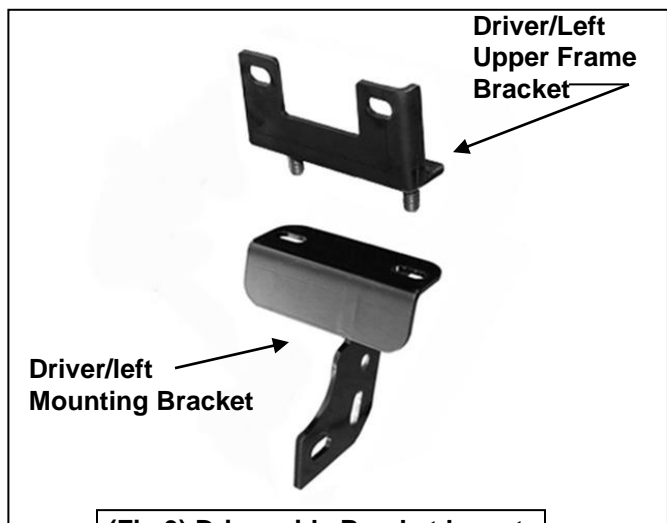


Remove the (2) factory hex nuts from the lower bumper bolts



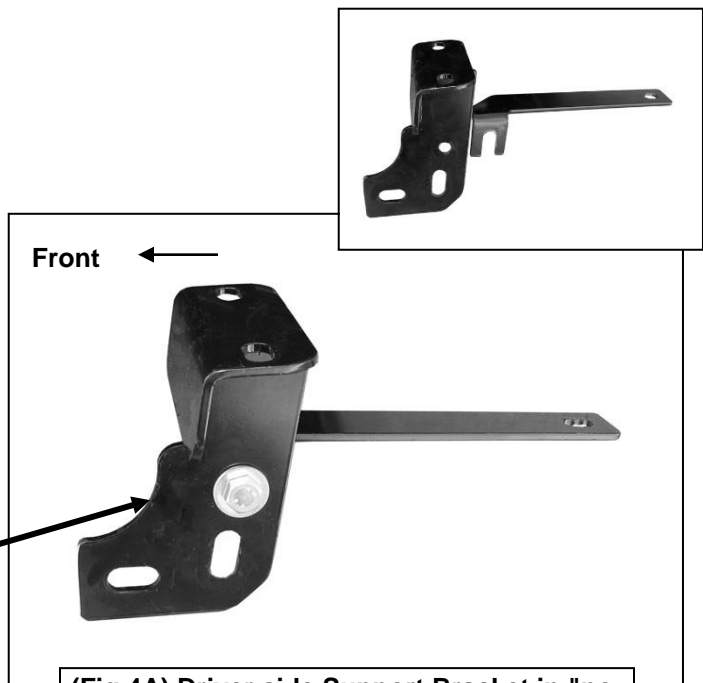
(Fig 2) Driver side pictured from behind bumper (no tow hook model with bumper support)

Driver Side Installation Pictured

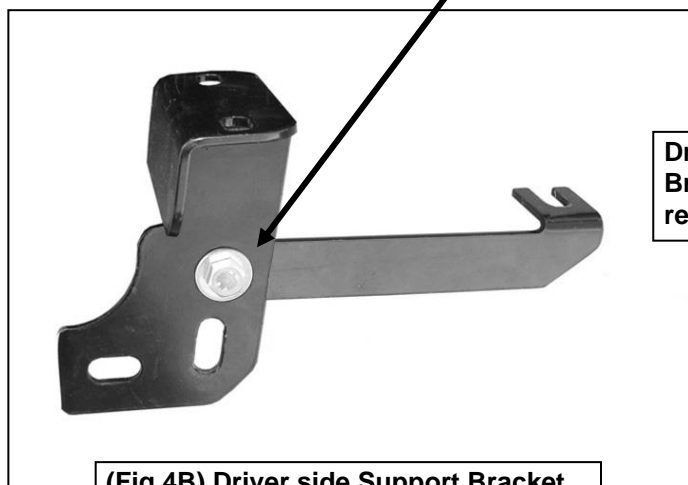


(Fig 3) Driver side Bracket layout in "no tow hook" position

- (1) 10mm x 35mm Hex Bolt
- (2) 10mm Flat Washers
- (1) 10mm Lock Washer
- (1) 10mm Hex Nut



(Fig 4A) Driver side Support Bracket in "no tow hook-with bumper support" position



(Fig 4B) Driver side Support Bracket in "no tow hook-no bumper support" position as also pictured in Figure 10

Driver/Left Upper Frame Bracket "no tow hook models," reuse factory hex nuts

(2) 12mm Flat Washers
(2) 12mm Lock Washers
(2) 12mm Hex Nuts

IMPORTANT: On models without tow hooks, use only the supplied 12-1.5mm x 30mm Fine Thread Hex Bolt 12mm Flat Washer 12mm Lock Washer

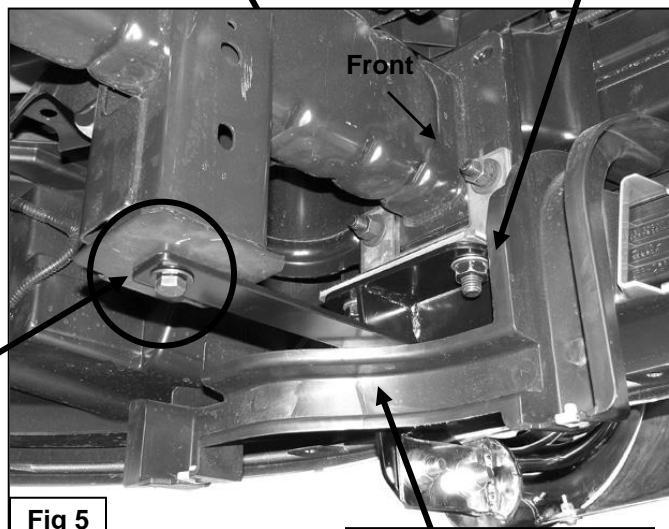
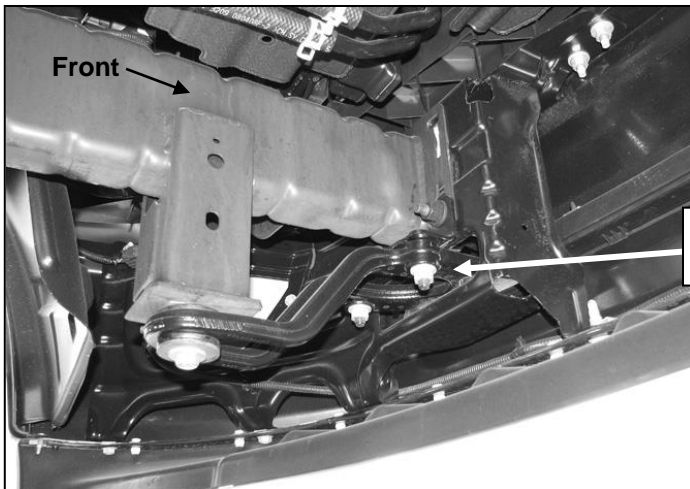


Fig 5

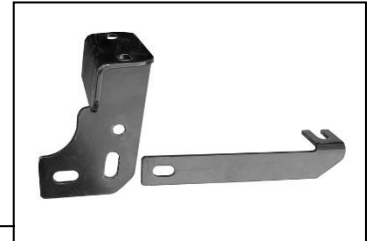
Support Bracket over bumper support

Driver Side Installation Pictured

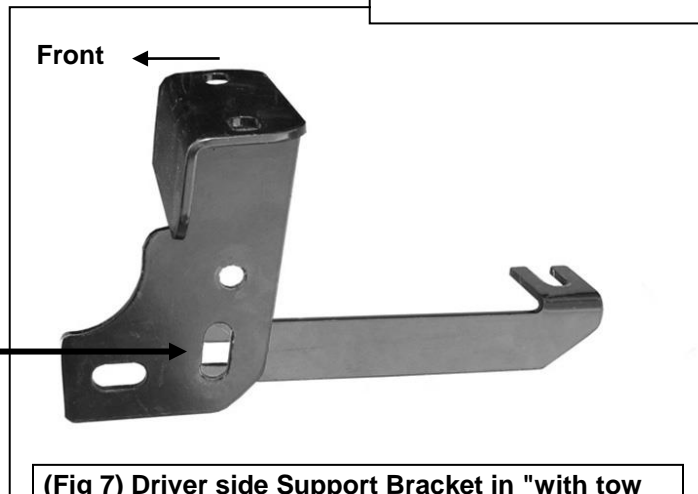


(Fig 6) Driver side mounting location pictured from behind bumper on tow hook equipped model

Remove the (2) factory hex nuts



12mm x 35mm Hex Bolt
(2) 12mm Flat Washers
12mm Lock Washer
12mm Hex Nut
(Also attaches the Bull Bar to the Mounting Bracket)



(Fig 7) Driver side Support Bracket in "with tow hook" position. Line up Bull Bar Bracket between Mounting Bracket and Support Bracket

Installation pictured without the splash guard for illustration



(Fig 8) Bull Bar Tube Bracket

Attach each Tube Bracket to the end of the Bull Bar with:
(2) 8mm x 35mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

(1) 10mm x 35mm Hex Bolt
(2) 10mm Flat Washers
(1) 10mm Lock Washer
(1) 10mm Hex Nut

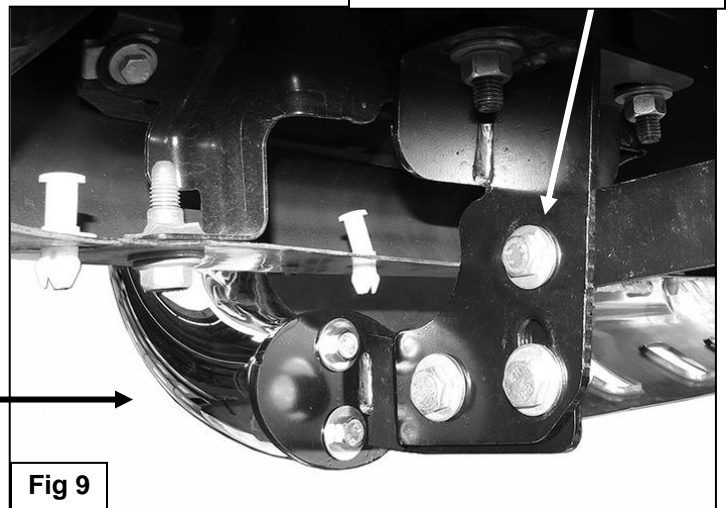


Fig 9

Driver Side Installation Pictured

Driver side Support Bracket in "no tow hook-no bumper support" position

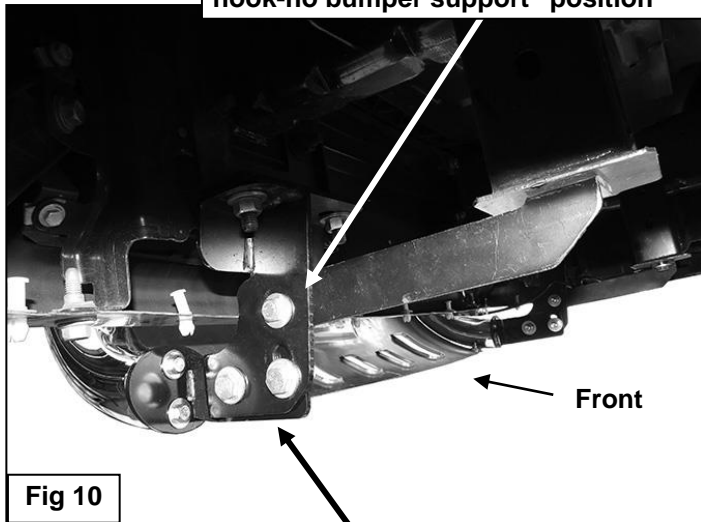


Fig 10

- (2) 12mm x 35mm Hex Bolts
- (4) 12mm Flat Washers
- (2) 12mm Lock Washers
- (2) 12mm Hex Nuts

Hold the splash guard up to the bottom of the brackets and mark location for cutting to clear brackets. Cut only what is needed to insert bracket through the splash guard.

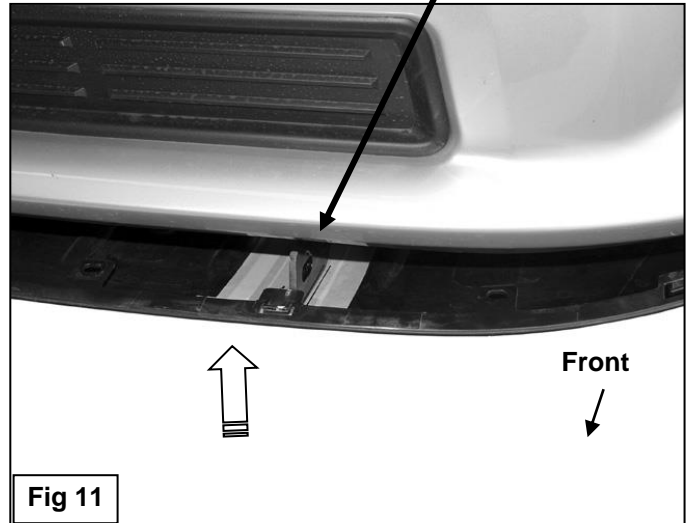


Fig 11

Installation pictured without the splash guard for illustration

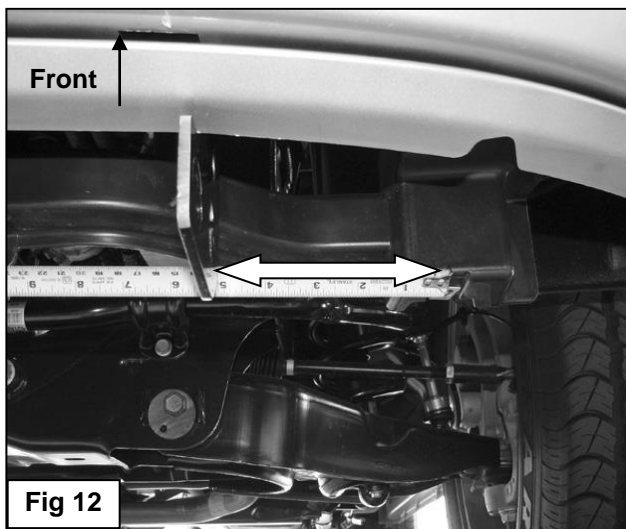


Fig 12

Measure the distance from the mounting point for the splash guard to the bracket on the driver and passenger side. Use this measurement as a reference point to check location before cutting the 1" wide x 4" long slot

Hole for mounting bolt

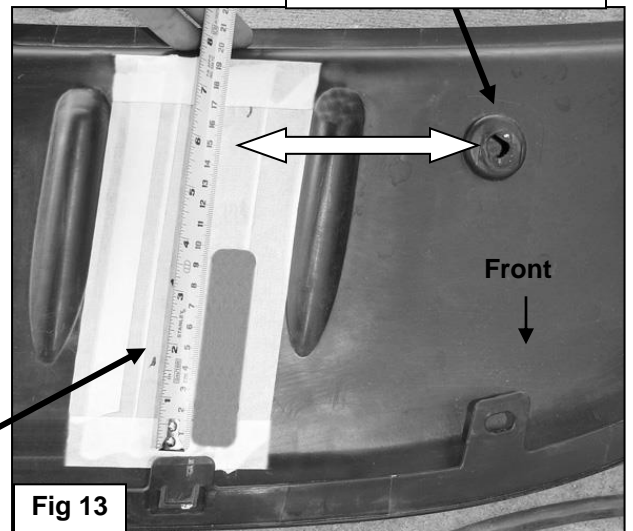
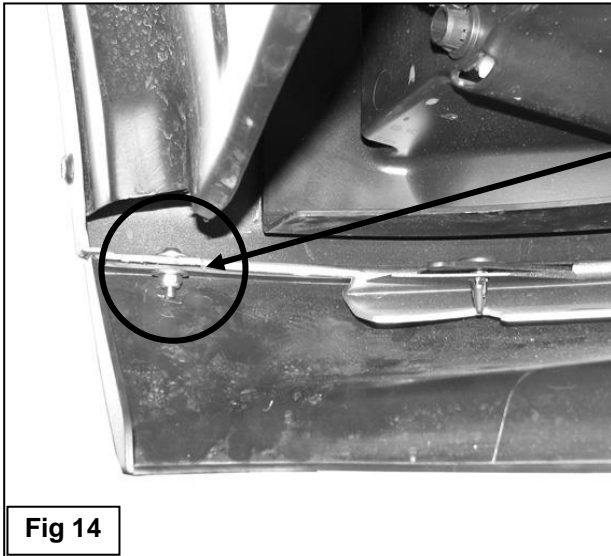


Fig 13

Cut only what is needed to insert bracket through the splash guard. Do not cut through the front edge of the splash guard



If required, replace the rivet at the corner of the splash guard with the supplied:
 5mm x 15mm Button Head Allen Bolt
 (2) 5mm Flat Washers
 5mm Nylon Lock Nut

Fig 14

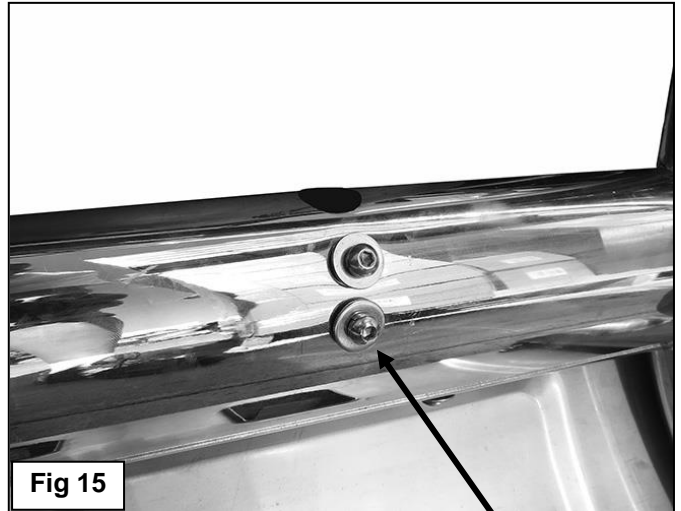


Fig 15

(2) 6mm Button Head Bolts
 (2) 6mm Lock Washers
 (2) 6mm Flat Washers



(Fig 16) Light Bracket

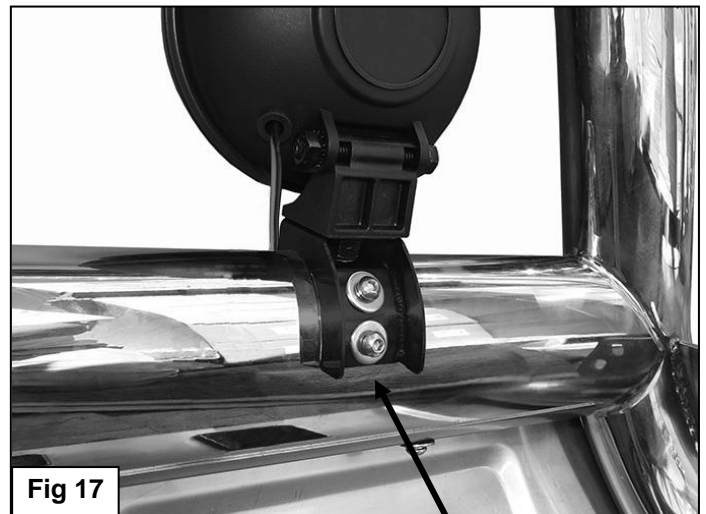


Fig 17

(2) 6mm Button Head Bolts
 (2) 6mm Lock Washers
 (2) 6mm Flat Washers
 (Light not included)



Complete Installation

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Hardware's are not of correct size.**

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

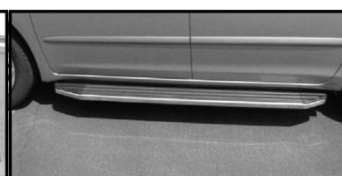
Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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**BULL BAR****GRILLE GUARDS****BED RAILS****RUNNING BOARDS**

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