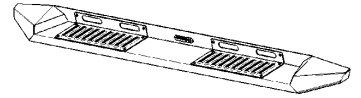




# Running Board

## Part No. RBT004B



Fits: **2015-Current**  
**2017-Current**

**F150 Supercrew Cab**  
**Ford F250/350/450/550 Super Duty Crew Cab**



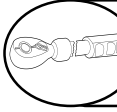
ASSISTANCE IS RECOMMENDED.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



60-180 min



Cutting Not Required



Drilling Not Required



support@trailfx.com



1 866 638 4870



POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

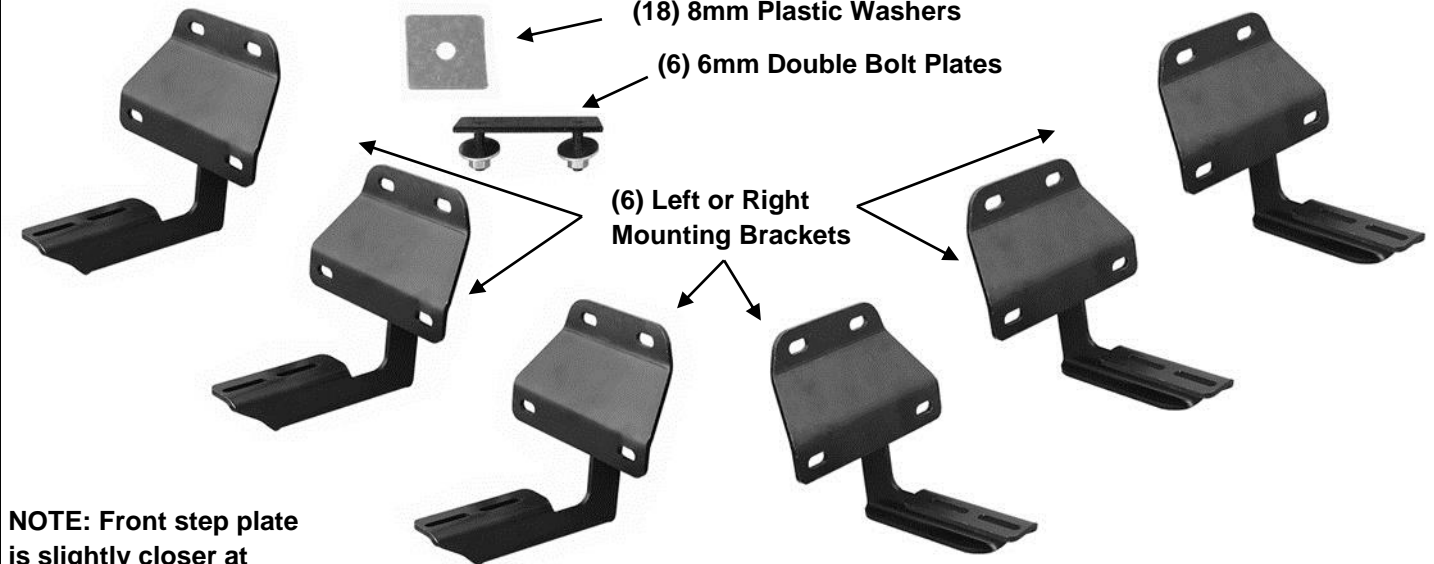
### PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/left Steel Running Board	18	8mm x 24mm x 2mm Washer
1	Passenger/right Steel Running Board	18	8-1.25mm Nylon Lock Nut
6	Mounting Brackets (left or right)	12	6mm x 22mm x 2mm Flat Washers
6	6mm Double Bolt Plates	12	6mm Lock Washers
18	8mm Plastic Retainers	12	6mm Hex Nuts

(18) 8mm Plastic Washers

(6) 6mm Double Bolt Plates

(6) Left or Right Mounting Brackets



NOTE: Front step plate is slightly closer at front of Running Board

Passenger/right side



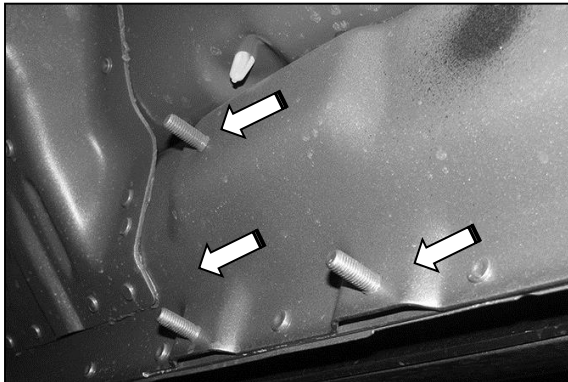
Front

Driver/left side



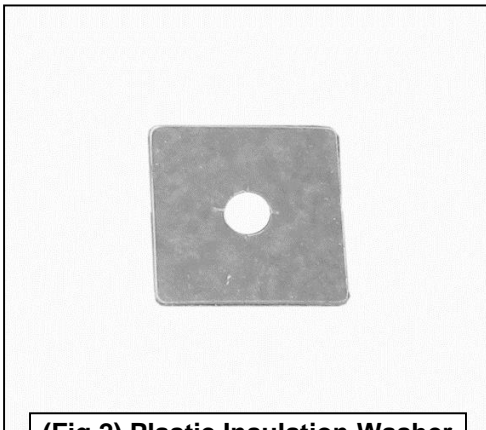
**INSTALLATION PROCEDURE:**

1. Start the installation under the driver side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, **(Figure 1)**.

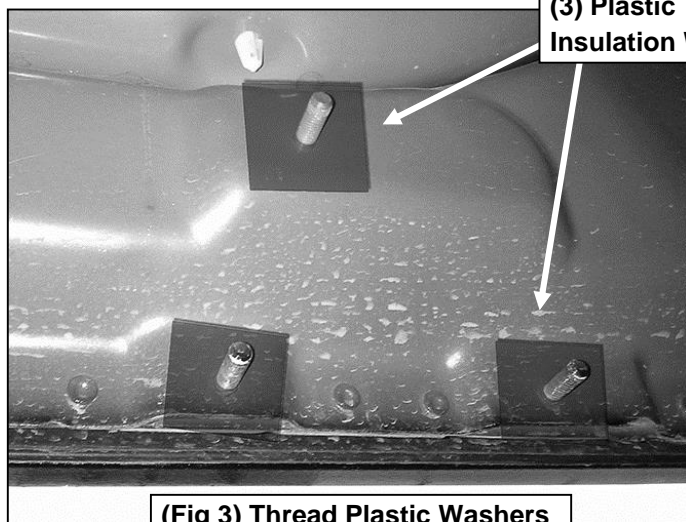


**(Fig 1) Driver/left side front mounting location**

2. Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, **(Figures 2 & 3)**. **IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**



**(Fig 2) Plastic Insulation Washer**



**(3) Plastic Insulation Washers**

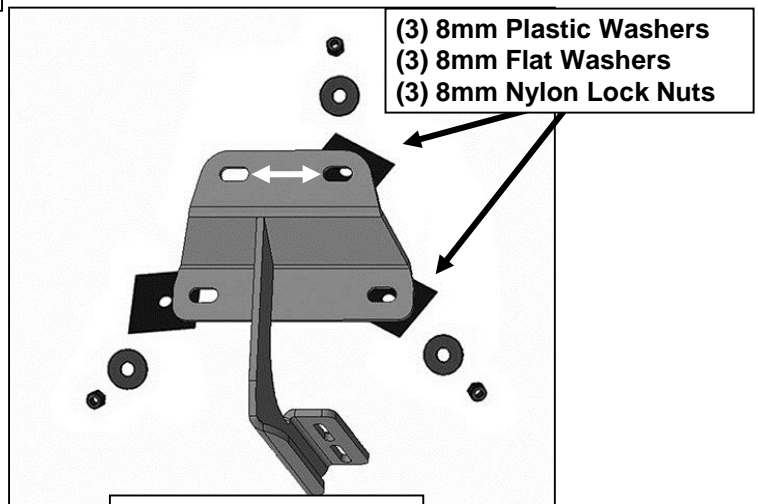
**(Fig 3) Thread Plastic Washers onto all mounting studs**

3. Select (1) Mounting Bracket. **NOTE:** All (6) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figures 4 & 5)**. Leave brackets loose at this time.

**(3) 8mm Plastic Washers  
(3) 8mm Flat Washers  
(3) 8mm Nylon Lock Nuts**



**(Fig 4) Typical Bracket installation**



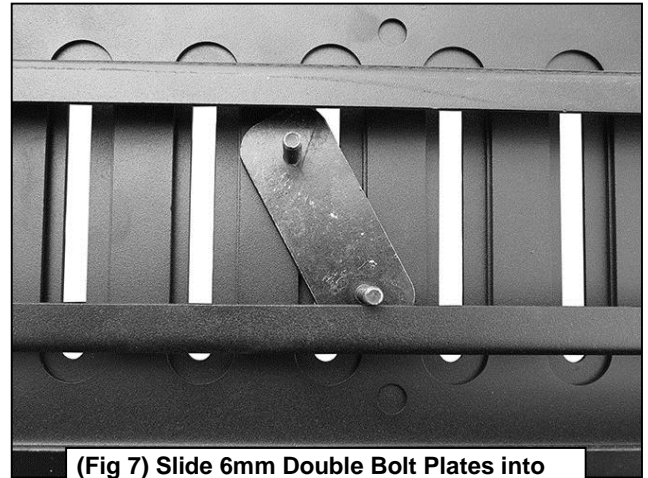
**(3) 8mm Plastic Washers  
(3) 8mm Flat Washers  
(3) 8mm Nylon Lock Nuts**

**(Fig 5) Typical Bracket installation illustrated**

4. Repeat **Steps 1—3** to install the center and rear driver side Brackets, (**Figure 8**).
5. Carefully unwrap and select the driver/left Running Board. Place the Running Board on top of the Brackets. Locate the channels in the bottom of the Running Board. Select (3) 6mm Double Bolt Plates, (**Figure 6**). Insert the Bolt Plates into the channels in the bottom of the Running Board closest to the Brackets, (**Figure 7**). Lift the Running Board up and guide the studs through the Brackets.
6. Attach the Running Board to the Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, (**Figure 8**). **NOTE:** The Running Board is designed to fit close to the vehicle. It may be necessary to loosen the Bracket hardware slightly and tilt the Brackets downward to insert the Running Board between the Brackets and the body.

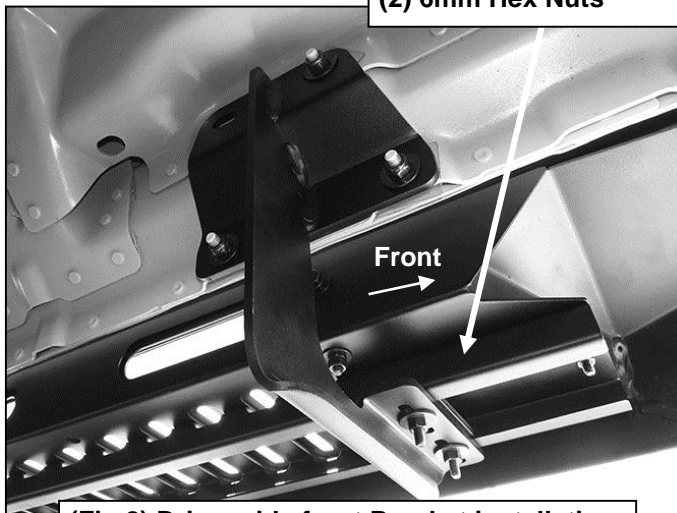


(Fig 6) 6mm Double Bolt Plate



(Fig 7) Slide 6mm Double Bolt Plates into track on bottom of Running Board

6mm Double Bolt Plate  
 (2) 6mm Flat Washers  
 (2) 6mm Lock Washers  
 (2) 6mm Hex Nuts



(Fig 8) Driver side front Bracket installation

7. Level and adjust the Running Board as necessary and fully tighten all hardware.
8. Repeat **Steps 1—7** for the passenger side Running Board installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

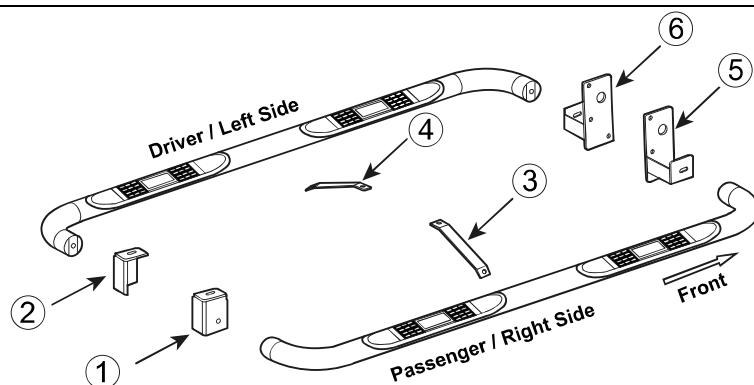


Complete Installation

**PARTS IDENTIFICATION GUIDE**

**Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet**

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

**Note:**

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

**FAQ's****1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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**BULL BAR**



**GRILLE GUARDS**



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**RUNNING BOARDS**

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